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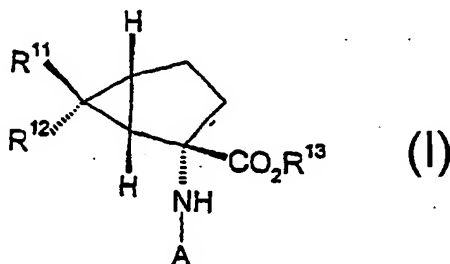
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invention further relates to methods of using, and pharmaceutical compositions comprising, the compounds for the treatment of  
neurological disorders and psychiatric disorders.

(57) Abstract: This invention relates to synthetic excitatory  
amino acid prodrugs of formula (I), wherein R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup> and  
R<sup>12</sup> is hydrogen or fluoro; or R<sup>11</sup> is hydrogen or fluoro and R<sup>12</sup>  
is CO<sub>2</sub>R<sup>14</sup>; R<sup>13</sup> and R<sup>14</sup> are, independently, hydrogen, (1-10C)  
alkyl, (2-4C) alkenyl, aryl or arylalkyl; A is (Q)p; p is an integer  
from 1-10; and Q is independently selected, each time taken,  
from the group amino acyl; provided that the compound is not  
one in which R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup>; R<sup>12</sup>, R<sup>13</sup> and R<sup>14</sup> are hydrogen;  
p is any integer from 1-10; and Q is independently selected,  
each time taken, from the group amino acyl; provided that the  
compound is not one in which R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup>; R<sup>12</sup>, R<sup>13</sup> and R<sup>14</sup>  
are hydrogen; p is 1; and Q is L-alanyl; or a pharmaceutically  
acceptable salt thereof and processes for their preparation. The



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### Prodrugs of Excitatory Amino Acids

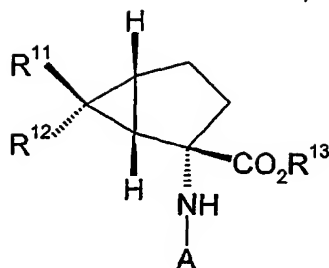
This invention relates to synthetic excitatory amino acid prodrugs (and their pharmaceutically acceptable salts) and processes for their preparation. The invention further relates to methods of using, and pharmaceutical compositions comprising, the compounds for the treatment of neurological disorders and psychiatric disorders.

Treatment of neurological or psychiatric disorders, such as anxiety disorder, have been linked to selective activation of metabotropic excitatory amino acid receptors such as (+)-2-aminobicyclo[3.1.0]hexane-2,6-dicarboxylic acid, also known as LY354740, which is disclosed in U.S. Patent No. 5,750,566 (the '566 patent) issued May 12, 1998 is an active mGluR2 receptor agonist. CNS Drug Reviews, 5, pgs. 1-12 (1999).

The present invention provides for a prodrug form of LY354740 which enhances the oral exposure of LY354740. The present invention also provides for prodrug forms of other compounds which possess improved oral exposure. Compounds of the present invention represent an improved approach for maintaining LY354740-like safety and efficacy in humans with increased oral bioavailability. Preclinical studies with compounds of the present invention have shown greatly enhanced oral exposure of the parent compound.

Accordingly, the present invention provides a compound of the formula I

-2-



I

wherein

R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup> and R<sup>12</sup> is hydrogen or fluoro; or R<sup>11</sup> is  
 5 hydrogen or fluoro and R<sup>12</sup> is CO<sub>2</sub>R<sup>14</sup>;

R<sup>13</sup> and R<sup>14</sup> are independently hydrogen, (1-10C) alkyl,  
 (2-4C) alkenyl, aryl or arylalkyl;

A is (Q)<sub>p</sub><sup>-</sup> ;

p is any integer from 1-10; and

10 Q is independently selected, each time taken, from the  
 group amino acyl;

provided that the compound is not one in which R<sup>11</sup> is  
 CO<sub>2</sub>R<sup>14</sup>; R<sup>12</sup>, R<sup>13</sup> and R<sup>14</sup> are hydrogen; p is 1 and Q is L-  
 alanyl;

15 or a pharmaceutically acceptable salt thereof.

Compounds of the present invention have been found to  
 be useful prodrugs for selective agonists of metabotropic  
 20 glutamate receptors and are therefore useful in the  
 pharmaceutical treatment of diseases of the central nervous  
 system such as neurological diseases, for example  
 neurodegenerative diseases, and as antipsychotic,  
 anxiolytic, drug-withdrawal, antidepressant, anticonvulsant,  
 25 analgesic and anti-emetic agents.

It will be appreciated that the compounds of formula  
 (I) contain at least four asymmetric carbon atoms, three  
 being in the cyclopropane ring and one being at the α-carbon

of the amino acid group within the cyclopentane ring. Additional asymmetric carbons may be present in the generic radicals as defined. Accordingly, the compounds of the invention may exist in and be isolated in enantiomerically  
5 pure form, in racemic form, or in a diastereoisomeric mixture.

The amino acid moiety within the cyclopentane ring preferably has the natural amino acid configuration, i.e. the L-configuration relating to D-glyceraldehyde.

10 The present invention includes pharmaceutically acceptable salts of the compound of formula I. These salts can exist in conjunction with the acidic or basic portion of the molecule and can exist as acid addition, primary, secondary, tertiary, or quaternary ammonium, alkali metal,  
15 or alkaline earth metal salts. Generally, the acid addition salts are prepared by the reaction of an acid with a compound of formula I. The alkali metal and alkaline earth metal salts are generally prepared by the reaction of the hydroxide form of the desired metal salt with a compound of  
20 formula I.

Acids commonly employed to form such salts include inorganic acids, for example hydrochloric, hydrobromic, nitric, sulphuric or phosphoric acids, or with organic acids, such as organic carboxylic acids, for example, glycollic,  
25 maleic, hydroxymaleic, fumaric, malic, tartaric, citric, salicylic, o-acetoxybenzoic, or organic sulphonic acids, for example, 2-hydroxyethane sulphonic, toluene-p-sulphonic, methane-sulphonic or naphthalene-2-sulphonic acid.

In addition to pharmaceutically-acceptable salts, other  
30 salts are included in the invention. They may serve as intermediates in the purification of compounds or in the preparation of other, for example pharmaceutically-

acceptable, acid addition salts, or are useful for identification, characterization or purification.

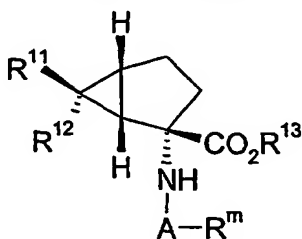
A variety of physiological functions have been shown to be subject to influence by excessive or inappropriate stimulation of excitatory amino acid transmission. The compounds of formula I of the present invention are believed to have the ability to treat a variety of neurological disorders in mammals associated with this condition, including acute neurological disorder such as cerebral deficits subsequent to cardiac bypass surgery and grafting, stroke, cerebral ischemia, spinal cord trauma, head trauma, perinatal hypoxia, cardiac arrest, and hypoglycemic neuronal damage. The compounds of formula I are believed to have the ability to treat a variety of chronic neurological disorders, such as Alzheimer's disease, Huntington's Chorea, amyotrophic lateral sclerosis, AIDS-induced dementia, ocular damage and retinopathy, cognitive disorders, and idiopathic and drug-induced Parkinson's. The present invention also provides methods for treating these disorders which comprises administering to a patient in need thereof an effective amount of a compound of formula I or a pharmaceutically acceptable salt thereof.

The compounds of formula I of the present invention treat a variety of other neurological disorders in patients that are associated with glutamate dysfunction, including muscular spasms, convulsions, migraine headaches, urinary incontinence, pain, premenstrual dysphoric disorder (PDD), psychosis, (such as schizophrenia), drug tolerance and withdrawal (such as nicotine, opiates and benzodiazepines), anxiety and related disorders, emesis, brain edema, chronic pain, and tardive dyskinesia. The compounds of formula I are also useful as antidepressant and analgesic agents. Therefore, the present invention also provides methods for

treating these disorders which comprise administering to a patient in need thereof an effective amount of the compound of formula I, or a pharmaceutically acceptable salt thereof.

A compound of formula I may be made by a process which is analogous to one known in the chemical art for the production of structurally analogous heterocyclic compounds or by a novel process described herein. Such processes and intermediates useful for the manufacture of a compound of formula I as defined above are provided as further features of the invention and are illustrated by the following procedures in which, unless otherwise specified, the meanings of the generic radicals are as defined above.

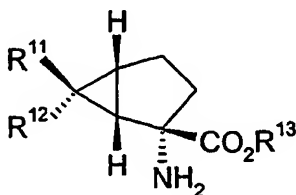
(A) For a compound of formula I in which R<sup>13</sup> and R<sup>14</sup> are hydrogen, deprotecting a compound of formula IV



IV

where R<sup>m</sup> is an amine protecting group and R<sup>13</sup> and R<sup>14</sup> are carboxy protecting groups as described in the General Procedures for Examples 22-42.

(B) For a compound of formula I in which R<sup>13</sup> and R<sup>14</sup> are not both hydrogen, acylating a compound of formula II



II

with a corresponding amino acyl of formula III.



5 in which A is  $(\text{Q})_p-$ , p is any integer from 1-10 and  $\text{R}^m$  is an amine protecting group such as tert-butoxycarbonyl as described in the General Procedures for Examples 1-21.

(C) For a compound of formula II where  $\text{R}^{13}$  and  $\text{R}^{14}$  are not hydrogen, esterifying a compound of formula II where  $\text{R}^{13}$   
10 and  $\text{R}^{14}$  are both hydrogen (a di-acid).

The term "amine protecting group," as used herein, refers to those groups intended to protect or block the amine group against undesirable reactions during synthetic procedures. Choice of the suitable amine protecting group  
15 used will depend upon the conditions that will be employed in subsequent reaction steps wherein protection is required, as is well within the knowledge of one of ordinary skill in the art. Commonly used amine protecting groups are disclosed in T.W. Greene and P.G.M. Wuts, Protective Groups  
20 In Organic Synthesis, 3rd Ed. (John Wiley & Sons, New York (1999)). The amine protecting group is decomposed by using a conventional procedure which does not affect another portion of the molecule.

The term "carboxy protecting group" as used herein  
25 refers to one of the ester derivatives of the carboxylic acid group commonly employed to block or protect the carboxylic acid group while reactions are carried out on other functional groups of the compound. Particular values of carboxy protecting group include, for example, methyl,  
30 ethyl, tert-butyl, benzyl, methoxymethyl, trimethylsilyl, and the like. Further examples of such groups as well as carboxy-protecting groups may be found in T.W. Greene and P.G.M. Wuts, Protective Groups in Organic Synthesis, 3rd.

Ed. (John Wiley & Sons, N.Y. (1999)). The ester is decomposed by using a conventional procedure which does not affect another portion of the molecule.

Whereafter, for any of the above procedures, when a pharmaceutically acceptable salt of a compound of formula I is required, it is obtained by reacting the acid of formula I with a physiologically acceptable base or by reacting a basic compound of formula I with a physiologically acceptable acid or by any other conventional procedure.

10 The term "(1-10C) alkyl" represents a straight, branched, or cyclic alkyl chain having from one to ten carbon atoms. Typical straight or branched (1-10C) alkyl groups include methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, t-butyl, n-pentyl, isopentyl, neopentyl, n-hexyl, 2-methylpentyl, 3-methylpentyl, 4-methylpentyl, 2,2-dimethylbutyl, 2,3-dimethylbutyl, 3,3-dimethylbutyl, heptyl, n-octyl, 2,2-dimethylhexyl, 2,5-dimethylhexyl, 2-methylheptyl, 4-methylheptyl, 2,2,4-trimethylpentyl, 2,3,4-trimethylpentyl, nonyl, 3,5,5-trimethylhexyl, decyl, 3,7-dimethyloctyl, and the like. Typical cyclic alkyl groups include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, and the like. The term "(1-10C) alkyl" includes within it the terms "(1-6C) alkyl" and "(1-4C) alkyl". Typical (1-6C) alkyl groups include methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, t-butyl, n-pentyl, isopentyl, neopentyl, and n-hexyl. Preferred (1-10C) alkyl groups include methyl.

30 The term "(2-4C) alkenyl" represents straight or branched unsaturated alkyl chains having from two to four carbon atoms, and having one or more carbon-carbon

double bond, such as, dienes. Examples of (2-4C) alkenyl include allyl.

The term "aryl" represents groups such as phenyl, substituted phenyl, and naphthyl. The term "arylalkyl" represents a (1-4C) alkyl group bearing one or more aryl groups. Examples of arylalkyl groups include benzyl.

The term "amino acyl" means an amino acyl derived from an amino acid selected from the group consisting of natural and unnatural amino acids as defined herein. The natural amino acids may be neutral, positive or negative depending on the substituents in the side chain. "Neutral amino acid" means an amino acid containing uncharged side chain substituents. Exemplary neutral amino acids include alanine, valine, leucine, isoleucine, proline, phenylalanine, tryptophan, methionine, glycine, serine, threonine and cysteine. "Positive amino acid" means an amino acid in which the side chain substituents are positively charged at physiological pH. Exemplary positive amino acids include lysine, arginine and histidine. "Negative amino acid" means an amino acid in which the side chain substituents bear a net negative charge at physiological pH. Exemplary negative amino acids include aspartic acid and glutamic acid. Preferred amino acids are  $\alpha$ -amino acids. The most preferred amino acids are  $\alpha$ -amino acids having L stereochemistry at the  $\alpha$ -carbon. Exemplary natural  $\alpha$ -amino acids are valine, isoleucine, proline, phenylalanine, tryptophan, methionine, glycine, serine, threonine, cysteine, tyrosine, asparagine, glutamine, lysine, arginine, histidine, aspartic acid and glutamic acid.

"Unnatural amino acid" means an amino acid for which there is no nucleic acid codon. Examples of unnatural amino acids include, for example, the D-isomers of the natural  $\alpha$ -

amino acids as indicated above; Aib (aminobutyric acid),  
βAib (3-aminoisobutyric acid), Nva (norvaline), β-Ala, Aad  
(2-aminoadipic acid), βAad (3-aminoadipic acid), Abu (2-  
aminobutyric acid), Gaba (γ-aminobutyric acid), Acp (6-  
5 aminocaproic acid); Dbu (2,4-diaminobutryic acid), α-  
aminopimelic acid, TMSA (trimethylsilyl-Ala), aIle (allo-  
isoleucine), Nle (norleucine), tert-Leu, Cit (citrulline),  
Orn, Dpm (2,2'-diaminopimelic acid), Dpr (2,3-  
diaminopropionic acid), α- or β-Nal, Cha (cyclohexyl-Ala),  
10 hydroxyproline, Sar (sarcosine), O-methyl tyrosine, phenyl  
glycine and the like; cyclic amino acids; N<sup>a</sup>-alkylated amino  
acids where N<sup>a</sup>-alkylated amino acid is N<sup>a</sup>-(1-10C)alkyl amino  
acid such as MeGly (N<sup>a</sup>-methylglycine), EtGly (N<sup>a</sup>-  
ethylglycine) and EtAsn (N<sup>a</sup>-ethylasparagine) and amino acids  
15 in which the α-carbon bears two side-chain substituents.  
Exemplary unnatural α-amino acids include D-alanine, D-  
leucine and phenylglycine. The names of natural and  
unnatural amino acids and residues thereof used herein  
follow the naming conventions suggested by the IUPAC-IUB  
20 Joint Commission on Biochemical Nomenclature (JCBN) as set  
out in "Nomenclature and Symbolism for Amino Acids and  
Peptides (Recommendations, 1983)" European Journal of  
Biochemistry, 138, 9-37 (1984). To the extent that the  
names and abbreviations of amino acids and residues thereof  
25 employed in this specification and appended claims differ  
from those noted, differing names and abbreviations will be  
made clear.

While all the compounds of formula I of the present  
invention are believed to provide improved oral exposure,  
30 certain compounds of the invention are preferred for such  
use. Preferably, R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup>; R<sup>12</sup>, R<sup>13</sup> and R<sup>14</sup> are  
hydrogen; p is 1-3; and Q is independently selected, each

time taken, from L-alanyl, glycyl, L-leucyl, L-phenylalanyl, L-valyl, L-lysyl, L-tryptophyl, L-isoleucyl, L-methionyl, L-glutamyl, L-tyrosyl, D-alanyl, L-prolyl, L-serinyl, D-leucyl, L-asparagyl and L-threonyl. Representative

5 compounds from this preferred group of formula I compounds include:

- a) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-3'-phenylpropionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride;
- 10 b) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-3'-methylbutyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride;
- c) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*,3'*S*)-(2'-Amino-3'-methyl-pentanoylamino)-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid
- 15 hydrochloride;
- d) (1*S*,2*S*,5*R*,6*S*)-2-(2-Amino-acetylamino)-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid;
- e) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-(4'-methylthio)-butyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid;
- 20 f) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-amino)-(3'-*p*-hydroxyphenyl)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid;
- g) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*,3'*R*)-2-amino-3-hydroxy)-butyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid;
- 25 h) (1*S*,2*S*,5*R*,6*S*)-2-[2'*S*-(2''*S*-amino-4-methyl-pentanonylamino)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid; and
- i) (1*S*,2*S*,5*R*,6*S*)-2-[2'(*S*)-(2''(*S*)-amino-propionylamino)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.

30 More preferred compounds of formula I are where *p* is 1. Representative compounds from this more preferred group of formula I compounds include (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-

-4'-methyl)-pentanoyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.

A particular compound of formula I is one wherein

- 5        R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup>;  
       R<sup>12</sup>, R<sup>13</sup>, R<sup>14</sup> and R<sup>15</sup> are hydrogen; and  
       p is any integer from 1-3.

       The term "affecting" refers to a formula I compound  
10    acting as an agonist at an excitatory amino acid receptor.  
       The term "excitatory amino acid receptor" refers to a  
       metabotropic glutamate receptor, a receptor that is coupled  
       to cellular effectors via GTP-binding proteins. The term  
       "cAMP-linked metabotropic glutamate receptor" refers to a  
15    metabotropic receptor that is coupled to inhibition of  
       adenylate cyclase activity.

       The term "neurological disorder" refers to both  
       acute and chronic neurodegenerative conditions,  
       including cerebral deficits subsequent to cardiac  
20    bypass surgery and grafting, cerebral ischemia (for  
       example stroke resulting from cardiac arrest), spinal  
       cord trauma, head trauma, Alzheimer's Disease,  
       Huntington's Chorea, amyotrophic lateral sclerosis,  
       AIDS-induced dementia, perinatal hypoxia, hypoglycemic  
25    neuronal damage, ocular damage and retinopathy,  
       cognitive disorders, idiopathic and drug-induced  
       Parkinson's Disease. This term also includes other  
       neurological conditions that are caused by glutamate  
       dysfunction, including muscular spasms, migraine  
30    headaches, urinary incontinence, drug tolerance,  
       withdrawal, and cessation (i.e. opiates,  
       benzodiazepines, nicotine, cocaine, or ethanol),  
       smoking cessation, emesis, brain edema, chronic pain,

sleep disorders, convulsions, Tourette's syndrome, attention deficit disorder, and tardive dyskinesia.

The term "psychiatric disorder" refers to both acute and chronic psychiatric conditions, including  
5 schizophrenia, anxiety and related disorders (e.g. panic attack and stress-related cardiovascular disorders), depression, bipolar disorders, psychosis, and obsessive compulsive disorders.

A particular aspect of the present invention  
10 includes a method for affecting the cAMP-linked metabotropic glutamate receptors in a patient, which comprises administering to a patient requiring modulated excitatory amino acid neurotransmission a pharmaceutically-effective amount of a compound of  
15 formula I.

Another particular aspect of the present invention includes a method for treating a psychiatric disorder in a patient which comprises administering to the patient in need of treatment thereof a  
20 pharmaceutically-effective amount of a compound of formula I.

Another particular aspect of the present invention includes a method for treating a neurological disorder in a patient which comprises administering to the  
25 patient in need of treatment thereof a pharmaceutically-effective amount of a compound of formula I.

A preferred method for treating a psychiatric disorder in a patient comprises administering to the  
30 patient in need thereof a pharmaceutically-effective amount of a compound of formula I wherein said psychiatric disorder is schizophrenia, anxiety and

related disorders; depression, dipolar disorders, psychosis, and obsessive compulsive disorders.

A preferred method for treating a neurological disorder in a patient comprises administering to the patient in need thereof a pharmaceutically-effective amount of a compound of formula I wherein said neurological disorder is cerebral deficits subsequent to cardiac bypass and grafting; cerebral ischemia; spinal cord trauma; head trauma; Alzheimer's Disease; Huntington's Chorea; amyotrophic lateral sclerosis; AIDS-induced dementia; perinatal hypoxia; hypoglycemic neuronal damage, ocular damage and retinopathy; cognitive disorders; idiopathic and drug-induced Parkinsons' disease; muscular spasms; migraine headaches; urinary incontinence; drug tolerance, withdrawal, and cessation; smoking cessation; emesis; brain edema; chronic pain; sleep disorders; convulsions; Tourette's syndrome; attention deficit disorder; and tardive dyskinesia.

A more preferred method for treating a psychiatric disorder in a patient comprises administering to the patient in need thereof a pharmaceutically-effective amount of a compound of formula I wherein said psychiatric disorder is anxiety and related disorders.

A more preferred method for treating a neurological disorder in a patient comprises administering to the patient in need thereof a pharmaceutically-effective amount of a compound of formula I wherein said neurological disorder is drug tolerance, withdrawal, and cessation; or smoking cessation.

A particular aspect of the invention is a compound of formula I, or a pharmaceutically acceptable salt thereof for use as a pharmaceutical.

Another particular aspect of the invention is the use of a compound of formula I, or a pharmaceutically acceptable salt thereof, for the manufacture of a medicament for treating neurological or psychiatric disorders.

As used herein the term "effective amount" refers to the amount or dose of the compound, upon single or multiple dose administration to the patient, which provides the desired effect in the patient under diagnosis or treatment.

An effective amount can be readily determined by the attending diagnostician, as one skilled in the art, by the use of known techniques and by observing results obtained under analogous circumstances. In determining the effective amount or dose of compound administered, a number of factors are considered by the attending diagnostician, including, but not limited to: the species of mammal; its size, age, and general health; the specific disease involved; the degree of or involvement or the severity of the disease; the response of the individual patient; the particular compound administered; the mode of administration; the bioavailability characteristics of the preparation administered; the dose regimen selected; the use of concomitant medication; and other relevant circumstances. For example, a typical daily dose may contain from about 25 mg to about 300 mg of the active ingredient. The compounds can be administered by a variety of routes including oral, rectal, transdermal,

subcutaneous, intravenous, intramuscular, bucal or intranasal routes. Alternatively, the compound may be administered by continuous infusion.

As used herein the term "patient" refers to a mammal, such as a mouse, guinea pig, rat, dog or human. It is understood that the preferred patient is a human.

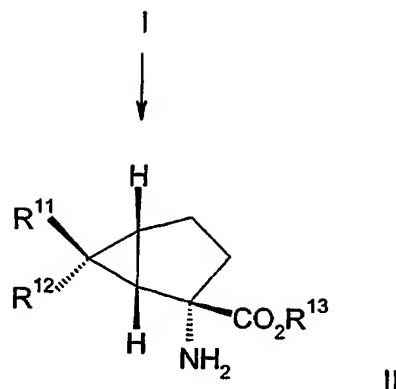
The term "treating" (or "treat") as used herein includes its generally accepted meaning which encompasses prohibiting, preventing, restraining, and slowing, stopping, or reversing progression of a resultant symptom. As such, the methods of this invention encompass both therapeutic and prophylactic administration.

If not commercially available, the necessary starting materials for the above procedures may be made by procedures which are selected from standard techniques of organic and heterocyclic chemistry, techniques which analogous to the syntheses of known, structurally similar compounds, and the procedures described in the Examples, including novel procedures.

A further aspect of the present invention provides for a method of administering an effective amount of a compound of formula II, where  $R^{13}$  and  $R^{14}$  are both hydrogen (a di-acid), which comprises administering to a patient requiring modulated excitatory amino acid neurotransmission a pharmaceutically-effective amount of a compound of formula I.

Compounds of formula I are converted via enzymatic or hydrolytic process in vivo, to form compounds of formula II, where  $R^{13}$  and  $R^{14}$  are both hydrogen (a di-acid).

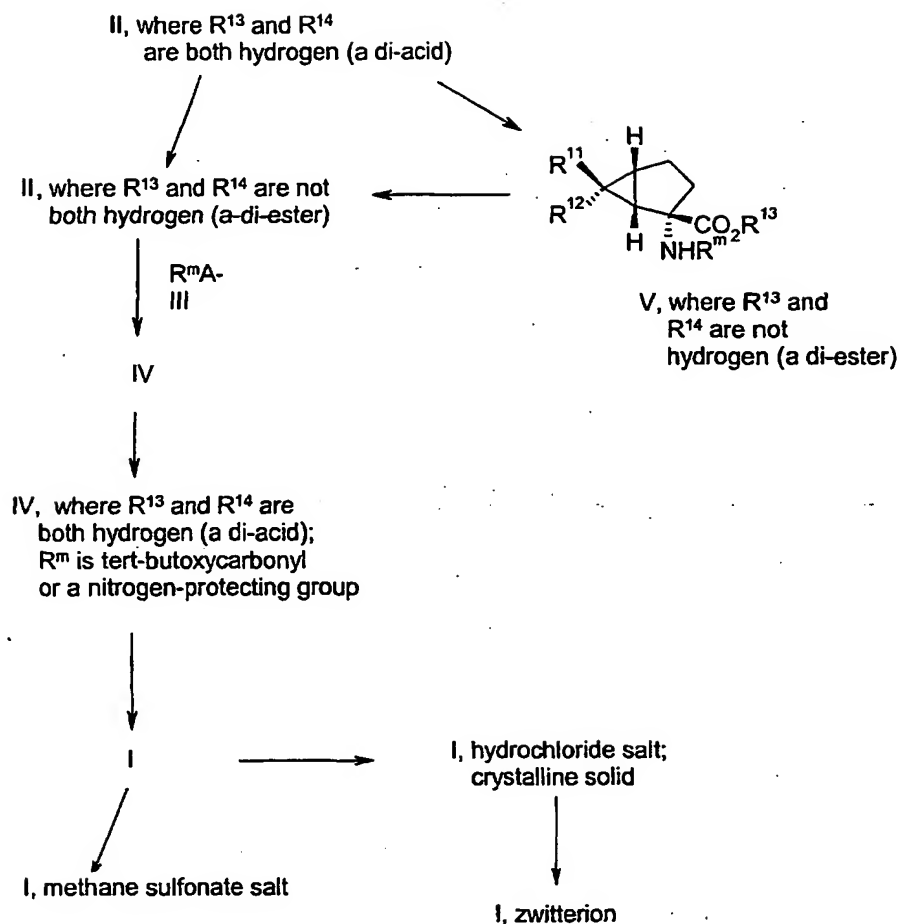
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Scheme 1: In Vivo Conversion

A crystalline form of a compound of formula I may be prepared according to the route outlined in Scheme 2 below in which each R<sup>13</sup> and R<sup>14</sup>, respectively, represents a value defined for the groups R<sup>13</sup> and R<sup>14</sup>. The process described in Scheme 2 is a synthesis method for the preparation of a crystalline hydrochloride form of a compound of formula I and a methanesulfonate salt form of a compound of formula I.

10

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Scheme 2

In scheme 2 above, the monohydrate of II, where  $R^{13}$  and  $R^{14}$  are both hydrogen (a di-acid), is treated with carboxy  
5 protecting agents such as thionyl chloride or hydrochloric acid in methanol to afford the corresponding di-ester of II.

Alternatively, compound II is treated with amine protecting agents such as di-tert-butyl dicarbonate in a suitable base such as sodium hydroxide to afford compound V

where R<sup>13</sup> and R<sup>14</sup> are both hydrogen. Convenient solvents include tetrahydrofuran.

Compound V is treated with carboxy protecting agents such as methyl iodide in a suitable base such as potassium carbonate to afford compound V where R<sup>13</sup> and R<sup>14</sup> are both carboxy protecting groups. Convenient solvents include dimethylformamide. Compound V is treated with amine deprotecting agents such as hydrochloric acid to afford the diester compound of formula II where R<sup>13</sup> and R<sup>14</sup> are both carboxy protecting groups. Convenient solvents include ethyl acetate.

The di-ester, formula II, is amidated with a compound of formula III using dicyclohexylcarbodiimide (DCC), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (EDCI) or isobutyl chloroformate as coupling agents to afford a di-ester protected peptidyl compound of formula I. This transformation could also be achieved using the acid chloride or by using a variety of other peptide coupling reagents, for example, diphenyl chlorophosphate and 2-chloro-4,6-dimethoxy-1,3,5-triazine (CDMT), bis(2-oxo-3-oxazolidinyl)phosphinic chloride and benzotriazol-1-yloxytris(dimethylamino)phosphonium hexafluorophosphate.

The hydrolysis of the di-ester protected peptidyl compound of formula I with a suitable base such as lithium hydroxide or sodium hydroxide in THF affords the di-acid protected peptidyl compound of formula I, where R<sup>13</sup> and R<sup>14</sup> are both hydrogen (a di-acid). The di-acid amine protected peptidyl compound of formula IV may be deprotected with a mineral or organic acid in a suitable solvent. Such conditions may produce the corresponding acid salt of the di-acid peptidyl compound of formula I as an amorphous solid or, directly, a crystalline solid. In the case of an amorphous solid, subsequent crystallization may occur from

suitable solvents. For example, a di-acid protected peptidyl compound of formula IV when treated hydrogen chloride gas in ethyl acetate provides the deprotected hydrochloride salt as an amorphous solid. The amorphous hydrochloride compound may then be crystallized from acetone and water to afford the crystalline hydrochloride salt compound of formula I. In the case of a crystalline solid which is formed directly, filtration of the reaction mixture may afford the crystalline salt. The zwitterionic compound of formula I is afforded by treatment of the crystalline hydrochloride salt of formula I with sodium hydroxide or by purification by HPLC using an appropriate buffered solvent mixture. It will be appreciated by one of ordinary skill in the art that a compound of formula I may be prepared in one procedure where the indicated intermediates are not isolated.

The ability of compounds to modulate metabotropic glutamate receptor function may be demonstrated by examining their ability to influence either cAMP production (mGluR 2, 3, 4, 6, 7 or 8) or phosphoinositide hydrolysis (mGluR 1 or 5) in cells expressing these individual human metabotropic glutamate receptor (mGluR) subtypes. (D. D. Schoepp, et al., *Neuropharmacol.*, 1996, 35, 1661-1672 and 1997, 36, 1-11).

The ability of compounds of formula I to treat anxiety or a related disorder may be demonstrated using the well known fear potentiated startle and elevated plus maze models of anxiety described respectively in Davis, *Psychopharmacology*, 62:1;1979 and Lister, *Psychopharmacol.*, 92:180-185; 1987

In Vivo Exposure as Measured by Rat Plasma Concentration

To study the in vivo exposure of LY354740 following oral dosing of compounds of the present invention in comparison to LY354740, studies measuring the plasma concentrations of LY354740 in rats were performed.

Mature Fischer 344 male rats (190-270 gram) were obtained from Harlan Sprague-Dawley, Cumberland, IN, USA and acclimated in the study housing for 3 days. On day 4, test compounds were dissolved in buffered water (1mg/ml = test compound/20mM potassium dihydrogen phosphate, pH=2) and given orally (P. O.) as a single 5mg/kg dose. Blood samples were collected through orbital sinus or cardiac puncture (last time point) at 0.5 and 1 hour or, alternatively, 1 and 3 hours. Plasma samples were stored at -20°C in the presence of phenylmethanesulfonyl fluoride, a protease inhibitor, prior to analysis. Plasma samples and internal standard compounds were pretreated by solid phase extraction (SAX support, methanol/water/dilute acetic acid). As shown in the second row of Table 1, below, the plasma concentrations (ng/ml) of LY354740 for each test compound were determined by LC/MS/MS and are presented as a sum of the concentrations at the 0.5 and 1 hour or, alternatively, 1 and 3 hour sample time points.

25

Table 1. Comparison of plasma concentrations of LY354740 and compounds of the present invention	
Compound (@5mg/kg p. o.)	Plasma Concentration of LY354740, ng/ml (sum of 0.5 and 1 hour)
LY354740	466
Example 22	7114
Example 23	8812
Example 24	4037*
Example 25	4512*
Example 27	2180
Example 28	4041
Example 29	4094
Example 30	5827
Example 31	2334
Example 32	4079
Example 35	5174
Example 36	3652
Example 38	2861
Example 39	4791
* sum of 1 and 3 hour	

The compounds of the present invention are preferably formulated prior to administration. Therefore, another aspect of the present invention is a pharmaceutical formulation comprising a compound of formula I, a pharmaceutically acceptable metabolically labile ester thereof, or a pharmaceutically acceptable salt thereof, and a pharmaceutically-acceptable carrier, diluent, or excipient. The pharmaceutical formulations may be prepared by procedures using well-known by one of ordinary skill in

the art. In making the compositions of the present invention, the active ingredient will usually be mixed with a carrier, or diluted by a carrier, or enclosed within a carrier, and may be in the form of a capsule, sachet, paper, or other container. When the carrier serves as a diluent, it may be a solid, semi-solid, or liquid material which acts as a vehicle, excipient, or medium for the active ingredient. The compositions can be in the form of tablets, pills, powders, lozenges, sachets, cachets, elixirs, suspensions, emulsions, solutions, syrups, aerosols, ointments containing, for example, up to 10% by weight of active compound, soft and hard gelatin capsules, suppositories, sterile injectable solutions, and sterile packaged powders.

Some examples of suitable carriers, excipients, and diluents include lactose, dextrose, sucrose, sorbitol, mannitol, starches, gum, acacia, calcium phosphate, alginates, tragacanth, gelatin, calcium silicate, microcrystalline cellulose, polyvinylpyrrolidone, cellulose, water syrup, methyl cellulose, methyl and propyl hydroxybenzoates, talc, magnesium stearate, and mineral oil. The formulations can additionally include lubricating agents, wetting agents, emulsifying and suspending agents, preserving agents, sweetening agents, or flavoring agents. Compositions of the invention may be formulated so as to provide quick, sustained, or delayed release of the active ingredient after administration to the patient by employing procedures well known in the art.

The compositions are preferably formulated in a unit dosage form, each dosage containing from about 5 mg to about 500 mg, more preferably about 25 mg to about 300 mg of the active ingredient. As used herein, the term "active

ingredient" refers to a compound included within the scope of formula I.

The term "unit dosage form" refers to a physically discrete unit suitable as unitary dosages for human subjects and other mammals, each unit containing a predetermined quantity of active material calculated to produce the desired therapeutic effect, in association with a suitable pharmaceutical carrier, diluent, or excipient.

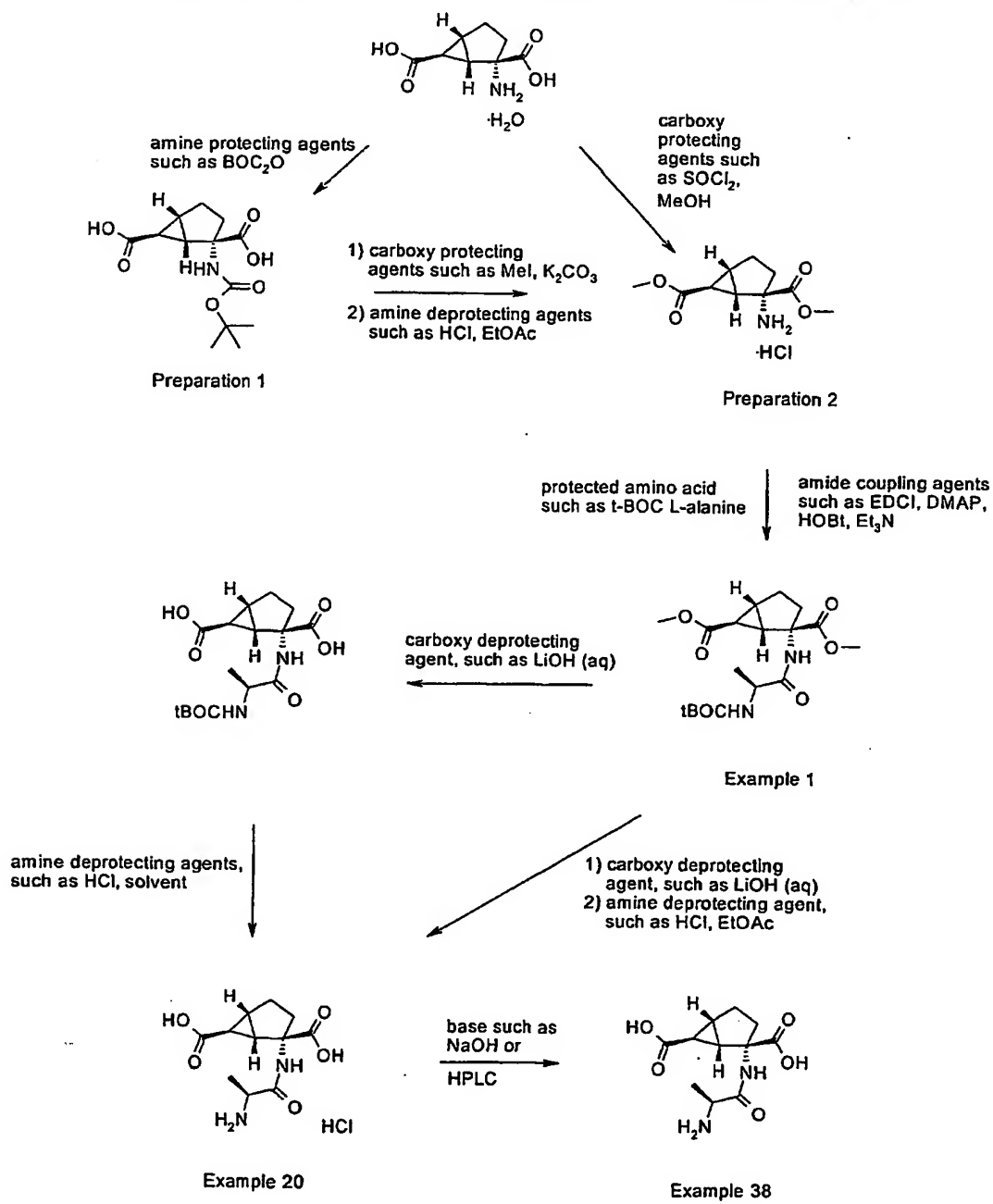
The following Examples further illustrate the compounds of the present invention and the methods for their synthesis. The Examples are not intended to be limiting to the scope of the invention in any respect, and should not be so construed. All experiments were run under a positive pressure of dry inert gas such as nitrogen or argon. All solvents and reagents were purchased from commercial sources and used as received, unless otherwise indicated. Dry tetrahydrofuran (THF) was obtained by distillation from sodium or sodium benzophenone ketyl prior to use. Proton nuclear magnetic resonance ( $^1\text{H}$  NMR) spectra were obtained on a Bruker Avance II bay-500 at 500 MHz, a Bruker Avance I bay-200GE at 200MHz or a Varian Inova at 500 MHz. Electrospray mass spectroscopy (ESI) was performed on a Agilent MSD/B instrument using acetonitrile/aqueous ammonium acetate as a mobile phase. Free atom bombardment mass spectroscopy (FABMS) was performed on a VG ZAB-2SE instrument. Field desorption mass spectroscopy (FDMS) was performed using either a VG 70SE or a Varian MAT 731 instrument. Optical rotations were measured with a Perkin-Elmer 241 polarimeter. Chromatographic separation on a Waters Prep 500 LC was generally carried out using a linear gradient of the solvents indicated in the text. The reactions were generally monitored for completion using thin layer chromatography (TLC). Thin layer chromatography was

performed using E. Merck Kieselgel 60 F254 plates, 5 cm X 10 cm, 0.25 mm thickness. Spots were detected using a combination of UV and chemical detection (plates dipped in a ceric ammonium molybdate solution [75 g of ammonium molybdate and 4 g of cerium (IV) sulfate in 500 mL of 10% aqueous sulfuric acid] and then heated on a hot plate). Flash or silica gel chromatography was performed as described by Still, et al. Still, Kahn, and Mitra, *J. Org. Chem.*, 43, 2923 (1978). Elemental analyses for carbon, hydrogen, and nitrogen were determined on a Control Equipment Corporation 440 Elemental Analyzer, or were performed by the Universidad Complutense Analytical Centre (Facultad de Farmacia, Madrid, Spain). Melting points were determined in open glass capillaries on a Gallenkamp hot air bath melting point apparatus or a Büchi melting point apparatus, and are uncorrected.

The abbreviations, symbols and terms used in the examples have the following meanings.

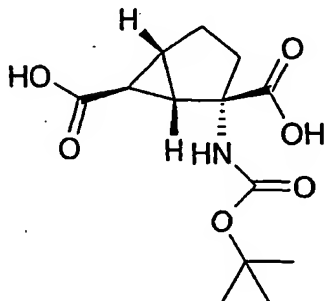
Ac = acetyl  
Anal. = elemental analysis  
Bn or Bzl = benzyl  
Bu = butyl  
BOC = tert-butoxycarbonyl  
calcd = calculated  
D<sub>2</sub>O = deuterium oxide  
DCC = dicyclohexylcarbodiimide  
DIBAL-H = diisobutyl aluminum hydride  
DMAP = dimethylaminopyridine  
DMF = dimethylformamide  
DMSO = dimethylsulfoxide  
EDC = N-ethyl-N'-dimethylaminopropyl carbodiimide  
Et = ethyl

EtOH = ethanol  
FAB = Fast Atom Bombardment (Mass Spectrascopy)  
FDMS = field desorption mass spectrum  
HOAt = 1-hydroxy-7-azabenzotriazole  
5 HOBt = 1-hydroxybenzotriazole  
HPLC = High Performance Liquid Chromatography  
HRMS = high resolution mass spectrum  
i-PrOH = isopropanol  
IR = Infrared Spectrum  
10 L = liter  
Me = methyl  
MeOH = methanol  
MPLC = Medium Pressure Liquid Chromatography  
Mp = melting point  
15 MTBE = t-butyl methyl ether  
NBS = N-bromosuccinimide  
NMR = Nuclear Magnetic Resonance  
Ph = phenyl  
p.o. = oral administration  
20 i-Pr = isopropyl  
Rochelle's Salt = potassium sodium tartrate  
SM = starting material  
TBS = tert-butyldimethylsilyl  
TEA = triethylamine  
25 Temp. = temperature  
TFA = trifluoroacetic acid  
THF = tetrahydrofuran  
TLC = thin layer chromatography  
t-BOC = tert-butoxycarbonyl  
30

Representative Scheme for Preparations and Examples

Preparation 1

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-*tert*-Butoxycarbonylamino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid



5

A 1 L flask was charged with (1*S*,2*S*,5*R*,6*S*)-2-amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid monohydrate (24.4 g, 0.12 mol, 1 equiv), dioxane (200 mL) and di-*tert*-butyl dicarbonate (52.4 g, 0.24 mol, 2.0 equiv). The suspension  
10 was vigorously stirred while 1*N* sodium hydroxide (420 mL, 3.5 equiv) was added. The mixture was stirred for 2 days, then 2.0 more equiv of di-*tert*-butyl dicarbonate were added and the reaction stirred for 3 additional days at room  
15 temperature. After 5 total days of reaction, water (400 mL) was added to dissolve the salts. The aqueous layer was extracted with ethyl acetate (4 x 100 mL) and acidified to pH 2 with 6 *N* hydrochloric acid. The acidic aqueous phase was extracted with ethyl ether (6 x 200 mL). The combined  
20 ether extracts were washed with water (250 mL) and brine (250 mL). After drying over sodium sulfate, solvents were evaporated under vacuum to afford a foamy white solid (26.4 g).

77% Yield; mp 100-101 °C.

25  $[\alpha]_D^{25} = -41.1^\circ$  ( $c = 1.0$ , MeOH).

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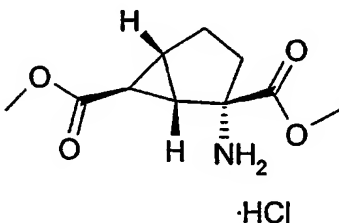
$^1\text{H}$  NMR (Methanol- $d_4$ )  $\delta$ : 4.98 (brs, 1H), 2.44 (dd, 1H,  $J$  = 6.2, 2.6 Hz), 2.19-1.92 (m, 4H), 1.62 (t, 1H,  $J$  = 2.8 Hz), 1.43 (s, 9H), 1.29 (m, 1H).

$^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 175.6, 175.2, 158.2, 60.1, 34.6, 31.9, 28.4, 27.2, 25.6, 20.6.

MS (Electrospray): 285.12.

### Preparation 2

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-Amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester hydrochloride



(1*S*,2*S*,5*R*,6*S*)-2-*tert*-Butoxycarbonylamino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid (20 g, 0.07 mol, 1.0 equiv) was dissolved in 210 ml of dry dimethylformamide and potassium carbonate (21.3 g, 0.154 mol, 2.2 equiv) was added at 0 °C under nitrogen. After 15 minutes, methyl iodide (17.6 ml, 0.28 mol, 4.0 equiv) was added. The reaction mixture was warmed up slowly and stirred at room temperature for 3h. Water (200 ml) was added and the aqueous phase was extracted with ethyl ether (4 x 75 ml each). The combined organic phase was washed with cold water (4 x 50 ml), and the aqueous phase extracted again with ethyl ether (2 x 50 ml). After drying the organic phase over sodium sulfate and evaporating under vacuum, a foamy solid ((1*S*,2*S*,5*R*,6*S*)-2-*tert*-butoxycarbonylamino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid-2,6-dimethyl ester) was obtained (19.2 g, 87% yield).

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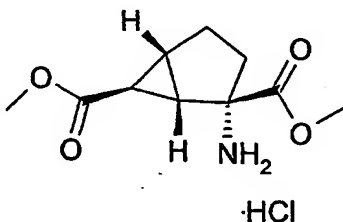
This compound was diluted with 150 ml of a saturated solution of hydrogen chloride gas in ethyl acetate and the mixture vigorously stirred for 1 hour (a white precipitate appeared within 15 minutes). The solid was filtered, rinsed with ethyl ether and thoroughly dried under high vacuum.  
73% Yield; mp 193-194 °C.

$[\alpha]_D^{25} = + 22.2^\circ$  ( $c = 1.0$ , MeOH).

$^1\text{H}$  NMR ( $\text{D}_2\text{O}$ )  $\delta$ : 3.86 (s, 3H), 3.67 (s, 3H), 2.31-2.04 (m, 6H), 1.57 (m, 1H).

$^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 171.9, 170.2, 65.6, 52.8, 51.2, 32.4, 29.9, 28.5, 26.2, 20.7.

Alternative Synthesis of (1S,2S,5R,6S)-2-Amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester hydrochloride



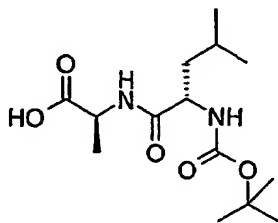
Thionyl chloride (807 mL, 11.1 mol) was added to methanol (9.5 L) over a period of 1 h while maintaining the temperature between 2 - 20 °C. The solution was maintained for 30 min, then (1S,2S,5R,6S)-2-amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid monohydrate (1.61 kg, 7.92 mol) was added. The resulting solution was heated to 47 °C and maintained between 47 - 50 °C for 17 h. Approximately 7.3 L of methanol was then removed by vacuum distillation (47 - 50 °C, 240 - 275 mm Hg). The remaining methanol was removed by azeotropic distillation with t-butyl methyl ether (MTBE) at

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- atmospheric pressure [added MTBE (10 L), removed 8.5 L; added MTBE (10 L), removed 8.5 L; added MTBE (8 L), removed 5.1 L]. During the course of the distillations a white solid began to precipitate from the solution. After
- 5 completion of the distillations, MTBE (2 L) was added to the resulting slurry, and the slurry was cooled to 22 °C. The solid was filtered, rinsed with MTBE (2 L) and dried under vacuum to afford 1.94 kg (98%) of the title compound as a white solid.
- 10 Analysis Calculated for  $C_{10}H_{16}NO_4Cl$ : C, 48.10; H, 6.46; N, 5.61; Cl, 14.20.;  
Found: C, 47.88; H, 6.25; N, 5.57; Cl, 14.52.

### Preparation 3

- 15 **Synthesis of 2(S)-(2'(S)-tert-Butoxycarbonylamino-4-methyl-pentanonylamino)-propionic acid.**



- 20 In a flask containing L-leucinyll-L-alanine (5 mmol), di-tert-butyl dicarbonate (10 mmol) dissolved in 15 mL of dioxane and 15 mL of saturated aqueous sodium bicarbonate were added. The reaction was stirred at room temperature overnight. It was diluted with water (100 mL) and washed
- 25 with EtOAc (2x50 mL). The aqueous layer was acidified to pH 1 with 6N hydrochloric acid and extracted with EtOAc. The organic layer was washed with brine, dried over  $MgSO_4$ , filtered and evaporated to provide the title compound.  
Yield: 78%

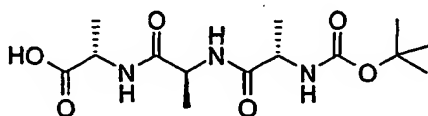
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$^1\text{H}$  NMR ( $\text{CDCl}_3$ ): 6.90 (bs, 1 H); 5.15 (bs, 1 H); 4.63-4.46 (m, 1 H); 4.17-4.06 (m, 2 H); 1.75-1.43 (m, 15 H); 0.95-0.91 (m, 6 H).

5

Preparation 4

Synthesis of 2S-[2'S-(2"S-tert-Butoxycarbonylamino-propionyl-amino)-propionylamino]-propionic acid



10

The title compound was prepared according to the procedure of Preparation 3 substituting L-alanyl-L-alanyl-L-alanine for L-leucine-L-alanine.

$^1\text{H}$  NMR ( $\text{CD}_3\text{OD}$ ): 4.48-4.38 (2 H, m), 4.10-4.03 (1H, m), 1.50 (9H, s), 1.4-1.2 (9H, 3 x d, 7.0 Hz)

15

MS: m/z 231 [M + H -  $\text{CO}_2\text{tBu}$ ]

General Procedure 1

General Procedure for the coupling reaction of  
(1*S*,2*S*,5*R*,6*S*)-2-Amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic  
acid dimethyl ester hydrochloride with N-BOC-aminoacids.

5

The starting dimethyl ester hydrochloride salt (1.0 equiv),  
the product of Preparation 2, was suspended in dry  
dichloromethane (0.1 M solution) under nitrogen. The  
corresponding N-BOC-aminoacid (1.3 to 1.5 equiv), N-ethyl-  
10 N',N'-dimethylaminopropylcarbodiimide (EDC, 1.4 to 1.5  
equiv) and 1-hydroxybenzotriazole (HOBt, 1.2 to 1.5 equiv)  
were added in one portion, followed by triethyl amine (1.0  
to 1.3 equiv) via syringe and, finally,  
dimethylaminopyridine (DMAP, 0.1 equiv). The reaction  
15 mixture was stirred overnight at room temperature, then  
hydrolyzed by addition of 1N hydrochloric acid (20 ml /  
mmol) and diluted with methylene chloride (10 ml / mmol).  
The aqueous layer was extracted with methylene chloride (5  
ml / mmol) and the combined organic layers washed twice with  
20 1 N hydrochloric acid (10 ml / mmol), and finally with water  
and brine (10 ml / mmol each). After drying over sodium  
sulfate and evaporation under vacuum the crude residue was  
purified by silica gel chromatography using the appropriate  
eluent for example mixtures hexanes and ethyl acetate.

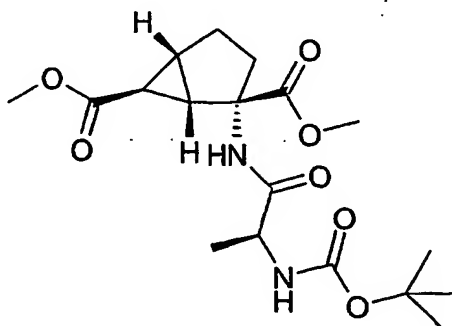
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Alternative procedure for the coupling reaction of  
(1*S*,2*S*,5*R*,6*S*)-2-Amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic  
acid dimethyl ester hydrochloride with N-BOC-aminoacids.

- 5 A solution of dicyclohexylcarbodiimide (DCC) (1.1 equiv) in  
methylene chloride (4.0 M solution) was added to a mixture  
of Example Preparation 2 (1.0 equiv), triethylamine (1.0  
equiv) and N-*t*-butoxycarbonyl-L-alanine (1.1 equiv) in  
methylene chloride (1.0 M solution) over a period of  
10 approximately 1.5 h while stirring. The resulting mixture  
was stirred for 1 - 12 h then filtered. The filter cake  
(dicyclohexylurea) was rinsed with methylene chloride, and  
the filtrate was washed with 0.1 M NaHCO<sub>3</sub> followed by 1.0 N  
hydrochloric acid. The organic phase was dried (Na<sub>2</sub>SO<sub>4</sub>),  
15 filtered and concentrated to afford the title compound as an  
oil.

#### Example 1

- Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-*tert*-  
20 Butoxycarbonylamino)-propionyl]amino-bicyclo[3.1.0]hexane-  
2,6-dicarboxylic acid dimethyl ester



- 25 The title compound was prepared using commercially available  
N-BOC-(*L*)-alanine according to General Procedure 1.

50% Yield. Foamy white solid. mp 51-52 °C.

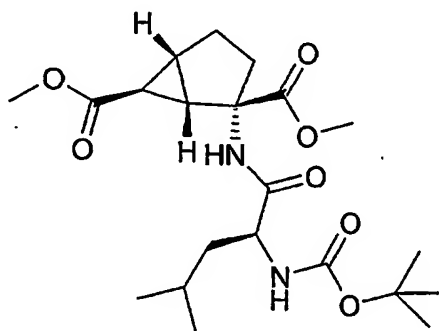
$[\alpha]_D^{25} = -27.7^\circ$  ( $c = 0.52$ ,  $\text{CHCl}_3$ ).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 7.28 (brs, 1H), 5.04 (brd, 1H,  $J = 7.6$  Hz),  
4.16 (m, 1H), 3.74 (s, 3H), 3.66 (s, 3H), 2.49 (dd, 1H,  $J =$   
13.9, 8.3 Hz), 2.42 (dd, 1H,  $J = 6.3, 2.8$  Hz), 2.18-1.89 (m,  
3H), 1.70 (t, 1H,  $J = 2.9$  Hz), 1.45 (s, 9H), 1.33 (d, 3H,  $J$   
 $= 7.0$  Hz), 1.19 (m, 1H).

$^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 172.8, 172.6, 172.6, 155.7, 80.2, 66.3,  
52.6, 51.8, 49.5, 34.4, 32.0, 28.2, 28.1, 26.6, 21.1, 17.6.

### Example 2

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-*tert*-  
Butoxycarbonylamino-4'-methyl)-pentanoyl]amino-  
bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester



The title compound was prepared using commercially available  
N-BOC-(*L*)-leucine according to General Procedure 1.

95% Yield. Foamy white solid. mp 62-63 °C.

$[\alpha]_D^{25} = -27.2^\circ$  ( $c = 1.0$ ,  $\text{CHCl}_3$ ).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 7.00 (brs, 1H), 4.97 (brd, 1H,  $J = 8.4$ ),  
4.05 (m, 1H), 3.69 (s, 3H), 3.62 (s, 3H), 2.40 (m, 2H),  
2.08-1.84 (m, 3H), 1.67-1.58 (m, 3H), 1.41 (m, 1H), 1.41 (s,

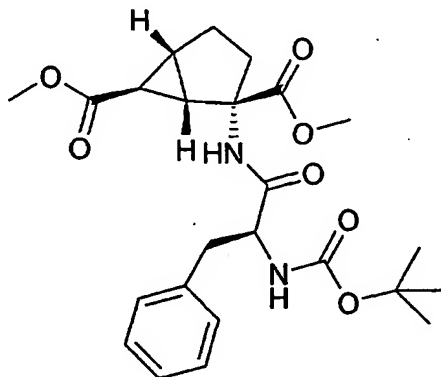
-35-

9H), 1.22 (m, 1H), 0.90 (d, 3H,  $J = 6.2$  Hz), 0.89 (d, 3H,  $J = 6.1$  Hz).

$^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 172.8, 172.6, 172.5, 155.8, 80.0, 66.2, 52.5, 51.7, 40.7, 34.3, 31.9, 28.2, 28.1, 26.4, 24.6, 22.7, 22.0, 21.0.

### Example 3

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-tert-Butoxycarbonylamino)-3'-phenylpropionyl] amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester



The title compound was prepared using commercially available N-BOC-(*L*)-phenylalanine according to General Procedure 1. 87% Yield. Foamy white solid. mp 60-61 °C.

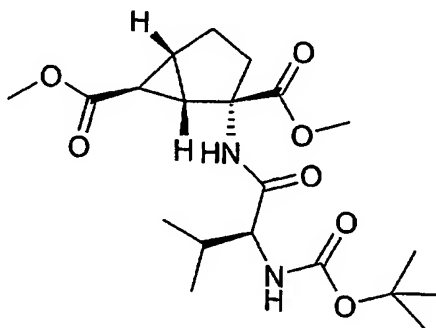
$[\alpha]_D^{25} = -1.8^\circ$  ( $c = 1.0$ ,  $\text{CHCl}_3$ ).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 7.33-7.21 (m, 5H), 6.64 (brs, 1H), 5.13 (brd, 1H,  $J = 6.9$  Hz), 4.32 (q, 1H,  $J = 7.0$  Hz), 3.72 (s, 3H), 3.66 (s, 3H), 3.03 (d, 2H,  $J = 7.1$  Hz), 2.48-2.38 (m, 2H), 2.08-1.84 (m, 3H), 1.60 (t, 1H,  $J = 2.9$  Hz), 1.41 (s, 9H), 1.14-1.02 (m, 1H).

$^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 172.5, 172.4, 171.3, 155.4, 136.8, 129.4, 128.5, 126.7, 80.1, 66.1, 55.3, 52.5, 51.7, 38.1, 34.1, 31.7, 28.2, 28.0, 26.3, 20.9.

Example 4

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-tert-Butoxycarbonylamino)-3'-methylbutyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester.



The title compound was prepared using commercially available N-BOC-(*L*)-valine according to General Procedure 1.

87% Yield. White foamy solid. mp 63-65 °C.

$[\alpha]_D^{25} = -1.12^\circ$  ( $c = 1.16$ ,  $\text{CHCl}_3$ ).

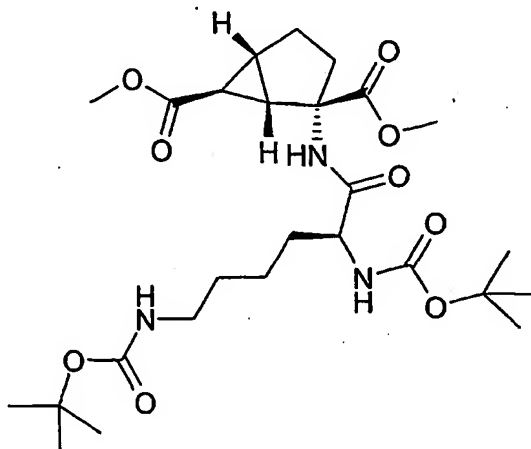
$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 6.75 (brs, 1H), 5.06 (brd, 1H,  $J = 8.8$  Hz), 3.90 (dd, 1H,  $J = 8.9, 8.8$  Hz), 3.73 (s, 3H), 3.66 (s, 3H), 2.54 (dd, 1H,  $J = 13.8, 8.3$  Hz), 2.41 (dd, 1H,  $J = 5.9, 2.4$  Hz), 2.23-1.88 (m, 4H), 1.71 (t, 1H,  $J = 2.9$  Hz), 1.44 (s, 9H), 1.30-1.19 (m, 1H), 0.97 (d, 3H,  $J = 6.8$  Hz), 0.93 (d, 3H,  $J = 6.8$  Hz).

$^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 172.5, 172.4, 171.8, 155.8, 79.8, 66.2, 59.3, 52.4, 51.7, 34.3, 31.9, 30.9, 28.2, 27.9, 26.5, 21.1, 18.9, 17.6.

Example 5

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2',6'-Bis-tert-butoxycarbonylamino)-hexanoyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester

5



The title compound was prepared using commercially Na-BOC-N $\epsilon$ -BOC-(L)-lysine according to General Procedure 1.

10 94% Yield. White foamy solid. mp 65-67 °C.

$[\alpha]_D^{25} = -10.5^\circ$  (c = 1.05, CHCl<sub>3</sub>).

<sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$ : 6.97 (brs, 1H), 5.12 (brd, 1H, *J* = 7.0 Hz), 4.76 (brs, 1H), 4.06 (brq, 1H, *J* = 7.4 Hz), 3.75 (s, 3H), 3.66 (s, 3H), 3.11 (AB system, 2H), 2.50 (dd, 1H, *J* = 13.8, 8.3 Hz), 2.42 (dd, 1H, *J* = 6.5, 2.7 Hz), 2.23-1.76 (m, 5H), 1.69 (t, 1H, *J* = 2.9 Hz), 1.63-1.11 (m, 5H), 1.43 (s, 9H), 1.42 (s, 9H).

15

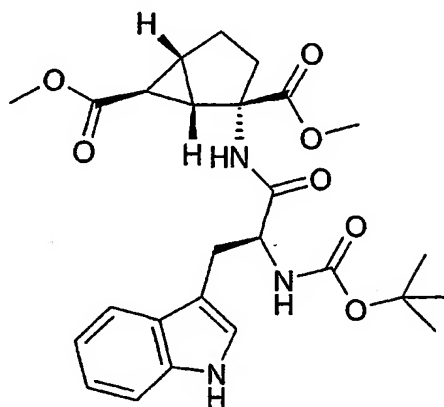
<sup>13</sup>C NMR (CDCl<sub>3</sub>)  $\delta$ : 172.6, 172.5, 172.3, 156.1, 155.8, 80.1, 66.3, 53.7, 52.7, 51.9, 39.8, 34.4, 32.0, 31.7, 29.5, 28.4, 28.3, 28.1, 26.6, 22.3, 21.1.

20

Example 6

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-tert-Butoxycarbonylamino)-3'-(3''-indolyl)-propionyl] amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester

5



The title compound was prepared using commercially available N-BOC-L-tryptophan according to General Procedure 1.

10 90% Yield. White foamy solid. mp 89-91 °C.

$[\alpha]_D^{25} = -12.7^\circ$  (c = 1.15, CHCl<sub>3</sub>).

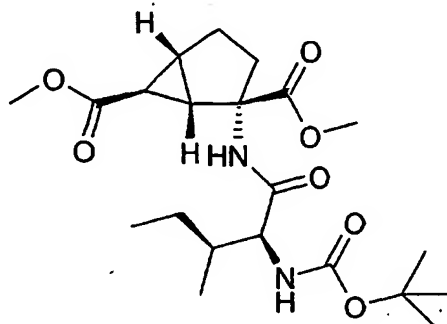
<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ: 8.36 (brs, 1H), 7.72 (brd, 1H, J = 7.0 Hz), 7.35 (dd, 1H, J = 7.2, 2.6 Hz), 7.16 (m, 2H), 7.06 (brd, 1H, J = 2.4 Hz), 6.24 (brs, 1H), 5.18 (brs, 1H), 4.44 (brdd, 1H, J = 8.1, 5.5 Hz), 3.70 (s, 3H), 3.64 (s, 3H), 3.29 (dd, 1H, J = 14.4, 5.5 Hz), 3.11 (dd, 1H, J = 14.4, 8.2 Hz), 2.41 (dd, 1H, J = 6.0, 2.6 Hz), 2.28 (dd, 1H, J = 13.5, 8.3 Hz), 2.10-1.94 (m, 2H), 1.82 (dd, 1H, J = 12.6, 7.6 Hz), 1.43 (brs, 1H, 9H), 1.43 (m, 1H), 0.99-0.83 (m, 1H).

20 <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 172.8, 172.4, 171.8, 155.5, 136.2, 127.2, 123.6, 122.2, 119.7, 118.9, 111.2, 110.6, 80.1, 66.1, 60.3, 54.6, 52.6, 51.8, 34.0, 31.9, 28.3, 28.1, 26.1, 21.0.

Example 7

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*,3'*S*)-(2'-(2-*tert*-  
Butoxycarbonylamino-3-methyl-pentanoylamino)-  
bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester

5



The title compound was prepared using commercially available N-BOC-(*L*)-isoleucine according to General Procedure 1.

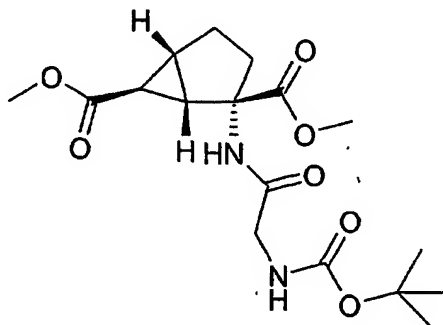
10 79% Yield. White foamy solid.

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ: 6.75 (bs, 1 H); 5.06 (bd, *J* = 8.3 Hz, 1 H);  
3.90 (dd, *J* = 8.9, 6.7 Hz, 1 H); 3.70 (s, 3H); 3.63 (s, 3  
H); 2.54-2.39 (m, 2 H); 2.21-1.72 (m, 4 H); 1.67 (t, *J* = 3.2  
Hz, 1 H); 1.60-1.40 (m, 1H); 1.41 (s, 9H); 1.22-1.0 (m, 2H);  
15 0.91 (d, *J* = 6.7 Hz, 3 H); 0.87 (t, *J* = 7.3 Hz, 3 H).

Example 8

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2-*tert*-Butoxycarbonylamino-acetylamino)-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester

5



The title compound was prepared using commercially available N-BOC-glycine according to General Procedure 1.

10 88% Yield. White foamy solid.

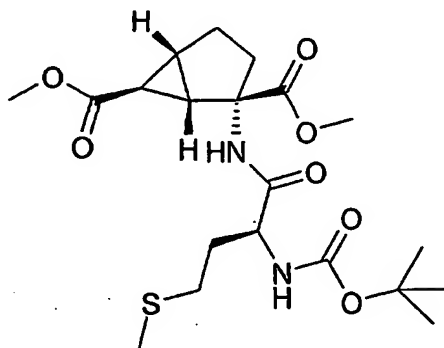
$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 7.01 (bs, 1 H); 5.28 (bs, 1 H); 3.75 (d,  $J$  = 5.6 Hz, 2 H); 3.72 (s, 3 H); 3.63 (s, 3 H); 2.54-2.38 (m, 2 H); 2.15-1.87 (m, 3 H); 1.68 (t,  $J$  = 2.9 Hz, 1 H); 1.43 (s, 9 H); 1.31-1.11 (m, 1 H).

15

Example 9

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-tert-Butoxycarbonylamino)-(4'-methylthio)-butyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester.

5



The title compound was prepared using commercially available N-BOC-(*L*)-methionine according to General Procedure 1.

10 89% yield. Foamy white solid

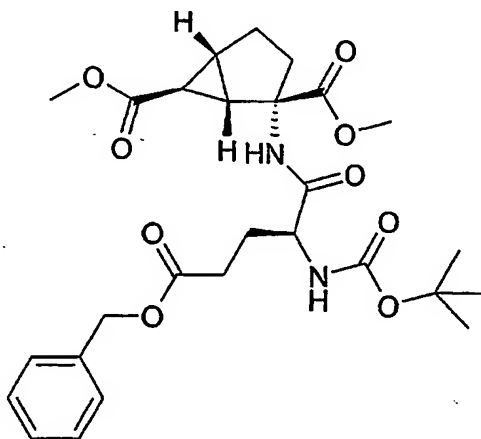
$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 7.04 (brs, 1 H), 5.15 (d, 1 H,  $J = 8.3$  Hz), 4.13 (m, 1 H), 3.61 (s, 3 H), 3.53 (s, 3 H), 2.48-2.25 (m, 4 H), 1.97 (s, 3 H), 2.15-1.71 (m, 5 H), 1.57 (t, 1 H,  $J = 3.0$  Hz), 1.31 (s, 9 H), 1.13 (m, 1 H).

15  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 172.4, 172.3, 171.5, 155.4, 79.9, 66.1, 52.7, 52.4, 51.6, 34.2, 31.8, 31.4, 29.7, 28.1 (3 C), 27.9, 26.4, 20.9, 15.0.

Example 10

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-*tert*-  
Butoxycarbonylamino)-(4'-benzyloxycarbonyl)-butyryl]amino-  
bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester

5



The title compound was prepared using commercially available  
N-BOC-(*L*)- $\gamma$ -benzyl glutamic acid according to General

10 Procedure 1.

67% yield. Foamy white solid.

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 7.32 (s, 5 H), 7.21 (brs, 1 H), 5.28 (d, 1  
H,  $J = 8.0$  Hz), 5.10 (s, 2 H), 4.16 (m, 1 H), 3.69 (s, 3 H),  
3.62 (s, 3 H), 2.58-2.43 (m, 3 H), 2.37 (dd, 1 H,  $J = 5.9$ ,  
15 2.1 Hz), 2.17-1.86 (m, 5 H), 1.68 (t, 1 H,  $J = 3.0$  Hz), 1.41  
(s, 9 H), 1.20 (m, 1 H).

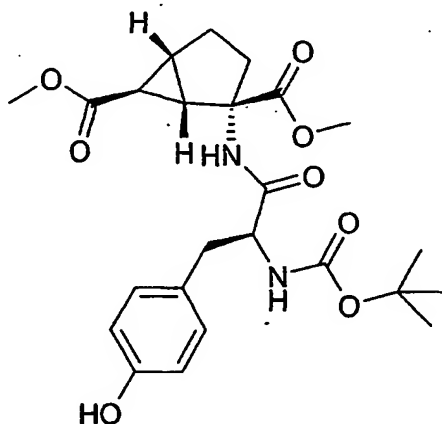
$^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 173.2, 172.6, 172.5, 171.6, 155.6, 135.6,  
128.5 (2 C), 128.2, 128.1, 79.9, 66.4, 66.2, 52.7, 52.6,  
51.8, 34.4, 31.9, 30.0, 28.2 (3 C), 28.0, 27.9, 26.6, 21.0.

20

Example 11

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-tert-Butoxycarbonylamino)-(3'-*p*-hydroxyphenyl)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester

5



The title compound was prepared using commercially available N-BOC-(*L*)-tyrosine according to General Procedure 1.

10 73% yield. Foamy white solid.

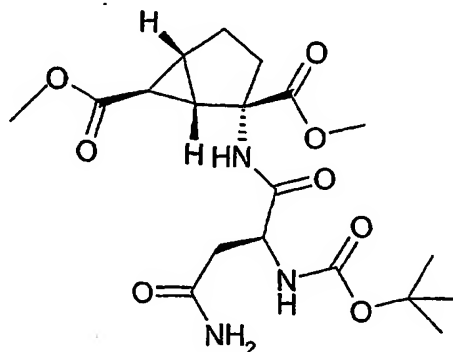
<sup>1</sup>H NMR (Methanol-*d*<sub>4</sub>) δ: 7.03 (d, 2 H, *J* = 8.0 Hz), 6.72 (d, 2 H, *J* = 8.0 Hz), 5.21 (brs, 1 H), 4.28 (m, 1 H), 3.75 (s, 3 H), 3.63 (s, 3 H), 2.91 (m, 2 H), 2.39 (m, 2 H), 2.15-1.80 (m, 3 H), 1.59 (t, 1 H, *J* = 4.0 Hz), 1.39 (s, 9 H).

15 <sup>13</sup>C NMR (Methanol-*d*<sub>4</sub>) δ: 173.6, 171.7, 155.3, 130.4 (2 C), 127.8, 121.2, 115.4 (2 C), 80.3, 66.2, 52.6, 51.8, 37.4, 34.1, 31.7, 28.1 (3 C), 26.3, 22.5, 21.0.

Example 12

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-tert-Butoxycarbonylamino-3'-carbamoyl-propionylamino)]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester

5



The title compound was prepared using commercially available N-BOC-(*L*)-asparagine according to General Procedure 1.

10 46% yield. Foamy white solid.

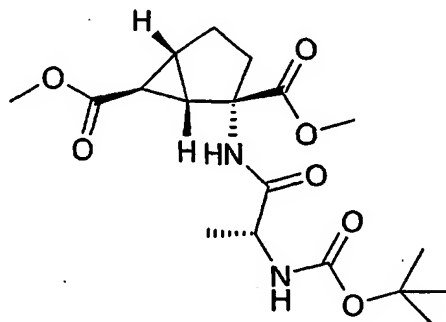
<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ: 7.85 (brs, 1 H), 6.59 (brs, 1 H), 6.13 (d, 1 H, *J* = 7.8 Hz), 6.00 (brs, 1 H), 4.41 (m, 1 H), 3.67 (s, 3 H), 3.60 (s, 3 H), 2.75-2.35 (m, 4 H), 2.16-1.83 (m, 3 H), 1.15 (t, 1 H, *J* = 3.0 Hz), 1.43 (s, 9 H), 1.26 (m, 1 H).

15 <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 173.3, 172.7, 172.6, 171.9, 155.6, 80.0, 66.2, 52.5, 51.7, 50.8, 37.3, 34.1, 31.8, 28.6, 28.0, 26.3, 20.9.

Example 13

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[2'*R*-tert-Butoxycarbonylamino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester.

5



The title compound was prepared using commercially available N-BOC-(*D*)-alanine according to General Procedure 1..

10 93% Yield. White foam.

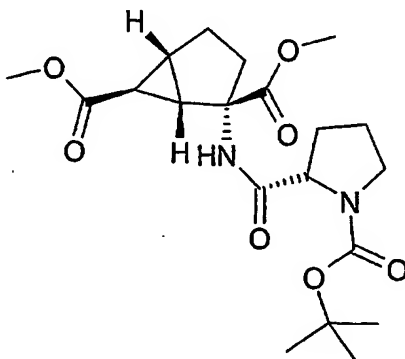
<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ: 7.03 (s, 1 H), 5.00 (s, 1 H), 4.12 (br m, 1 H), 3.72 (s, 3 H), 3.64 (s, 3 H), 2.52 (dd, J = 14.0, 8.5 Hz, 1 H), 2.39 (dd, J = 6.5, 3.0 Hz, 1 H), 2.18-2.10 (m, 1 H), 2.01 (app. quintet, J = 3.5 Hz, 1 H), 1.94 (dd, J =  
15 13.5, 8.0 Hz, 1 H), 1.67 (t, J = 3.0 Hz, 1 H), 1.44 (s, 9 H), 1.31 (d, J = 7.0 Hz, 3 H), 1.24-1.17 (m, 1 H).

<sup>13</sup>C NMR (CDCl<sub>3</sub>) δ: 172.8, 172.7, 172.6, 155.7, 80.2, 66.1, 52.7, 51.8, 49.6, 34.4, 32.0, 28.2, 28.1, 26.6, 21.0, 17.4.

Example 14

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(1'-*tert*-Butoxycarbonyl-pyrrolidine-2'-carbonyl)amino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester

5



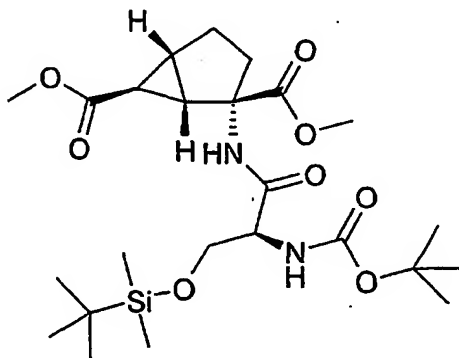
The title compound was prepared using commercially available N-BOC-(*L*)-proline according to General Procedure 1.

10 78% Yield. Foamy white solid.

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ: 4.2 (brs, 1H), 3.71 (s, 3H), 3.63 (s, 3H), 3.30 (brs, 2H), 2.47-2.45 (m, 2H), 2.03-1.77 (m, 8H), 1.65 (t, 1H, J = 3 Hz), 1.47 (s, 9H), 1.20-1.00 (m, 1H).

Example 15

Synthesis of (1S,2S,5R,6S)-2-[(2'S)-2-tert-butoxycarbonylamino-3-(tert-butyl-dimethyl-silanyloxy)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester.



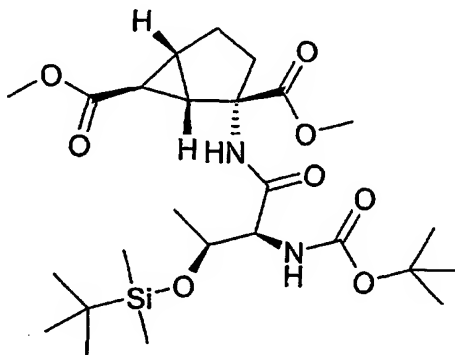
The title compound was prepared from (2S)-2-tert-butoxycarbonylamino-3-(tert-butyl-dimethyl-silanyloxy)-propionic acid methyl ester (which was prepared using a similar procedure described by Jacobson, et al, J. Med. Chem. 1999, 42(9), p. 1525-1536.) according to General Procedure 1.

82% yield. White foamy solid.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>)δ: 7.44 (brs, 1 H); 5.38 (brs, 1 H); 4.16-4.05 (m, 1 H); 3.94 (dd, J = 9.7, 4.3 Hz, 1 H); 3.72 (s, 3 H); 3.65 (s, 3 H); 3.60-3.51 (m, 1 H); 2.64 (dd, J = 14.0, 8.6 Hz, 1 H); 2.30-2.11 (m, 2 H); 2.03-1.97 (m, 2 H); 1.72 (m, 1 H); 1.43 (s, 9 H); 1.26-1.09 (m, 1 H); 0.88 (s, 9 H); 0.11 (s, 3 H); 0.10 (s, 3 H).

Example 16

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*,3'*R*)-2-*tert*-  
butoxycarbonylamino-3-(*tert*-butyl-dimethyl-silanyloxy)-  
butyrylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid  
5 dimethyl ester.

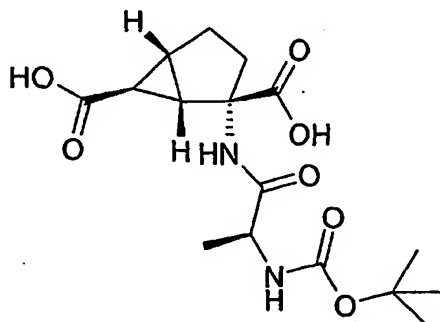


The title compound was prepared using (2*S*,3*S*) 2-*tert*-  
10 butoxycarbonylamino-3-(*tert*-butyl-dimethyl-silanyloxy)-  
butyric acid methyl ester (which was prepared using a  
similar procedure described by Jacobson, et al, J. Med.  
Chem. 1999, 42(9), p. 1525-1536) according to General  
Procedure 1.  
15 70% yield. White foamy solid.  
<sup>1</sup>H-NMR (CDCl<sub>3</sub>): 7.55 (brs, 1 H); 5.52 (brd, J = 4.6 Hz, 1  
H); 4.20-4.12 (m, 2 H); 3.73 (s, 3 H); 3.64 (s, 3 H); 2.64  
(dd, J = 13.7, 8.1 Hz, 1 H); 2.31 (dd, J = 6.5, 2.7 Hz, 1  
H); 2.26-2.10 (m, 1 H); 2.01-1.89 (m, 2 H); 1.71 (t, J = 1.6  
20 Hz, 1 H); 1.41 (s, 9 H); 1.24-1.16 (m, 1 H); 1.11 (d, J = 6.4  
Hz, 3 H); 0.89 (s, 9 H); 0.17 (s, 3 H); 0.13 (s, 3 H).

Example 17

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-*tert*-butoxycarbonylamino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid

5



A solution of 2 M NaOH (5.45 L, 10.9 mol) was added to a solution of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-*tert*-butoxycarbonylamino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester (4.52 mol, crude) in THF (2.8 L). The resulting mixture was stirred at ambient temperature for 3 h then extracted with CH<sub>2</sub>Cl<sub>2</sub> (2 x 3 L). Ethyl acetate (5 L) and tetrahydrofuran (3 L) were then added to the aqueous phase. While stirring, concentrated HCl (970 mL) was added to the mixture until the pH = 2. The organic phase was dried (MgSO<sub>4</sub>) and filtered. The aqueous phase was then extracted with ethyl acetate (5 L). The organic phase was dried (MgSO<sub>4</sub>), filtered and combined with the previous organic phase. The combined organics were concentrated to a soft solid. Ethyl acetate was then added, and the mixture was concentrated to a soft solid. Ethyl acetate (3.5 L) was again added. The mixture was concentrated until a freely flowing suspension was present. Heptane (1.8 L) was then added, and the slurry was stirred at ambient temperature for 15 h. The solid was filtered, washed with heptane (3 L) then dried under vacuum to afford the title compound.

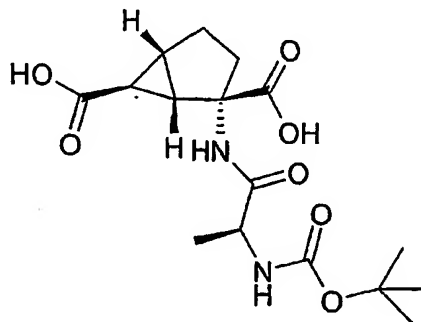
Yield 1.36 kg. (84%) as an approximate 85:15 mixture of rotamers as a white solid

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 12.20 (s, 2 H), 8.40 (s, 0.85 H), 8.36 (s, 0.15 H), 6.69 (d, *J* = 8.2 Hz, 0.85 H), 6.33 (br d, 0.15 H),  
5 3.99 (quintet, *J* = 7.2 Hz, 0.85 H), 3.84 (br m, 0.15 H),  
2.18-2.13 (m, 2 H), 1.91-1.84 (m, 1 H), 1.82-1.75 (m, 2 H),  
1.46 (br s, 0.85 H), 1.43 (br s, 0.15 H), 1.35 (s, 9 H),  
1.23-1.15 (m, 1 H), 1.13 (d, *J* = 6.9 Hz, 3 H).

<sup>13</sup>C NMR (methanol-d<sub>4</sub>) δ 176.4, 176.0 (2 C), 157.5, 80.5, 67.3  
10 (minor rotamer), 67.2 (major rotamer), 50.9, 35.6, 32.8,  
29.3, 28.7, 27.4, 22.1, 18.5.

MS (EI) calcd for C<sub>16</sub>H<sub>28</sub>N<sub>3</sub>O<sub>7</sub> (M + NH<sub>4</sub><sup>+</sup>) 374.20, found 374.24  
m/z.

15 **Alternative Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-tert-Butoxycarbonylamino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid**



20

A solution of (1*S*,2*S*,5*R*,6*S*)-2-amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid monohydrate (85 g, 418 mmol) and MeOH (850 mL) was cooled to 10 °C. Thionyl chloride (199 g, 1.67 mol) was added at a rate such that the  
25 temperature did not exceed 20 °C. The solution was then heated to 50 °C and stirred for 6 h. Upon completion of the reaction, the solution was cooled to room temperature and

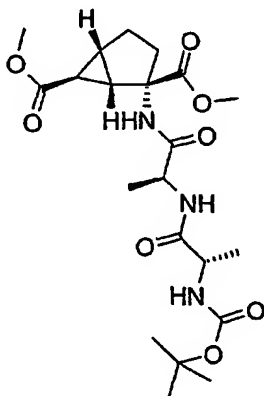
concentrated to approximately 170 mL total volume under reduced pressure at 20 - 30 °C. Water (850 mL) was added, and the pH of the solution was adjusted to approximately pH 2.0 with 1.0 N NaOH (300 mL). The solution was concentrated  
5 under reduced pressure until the temperature reached approximately 40 °C. Methylene chloride (850 mL) was then added, and the pH of the solution was adjusted to pH 8 with 1.0 N NaOH (180 mL). The phases were separated, and the aqueous phase was extracted with CH<sub>2</sub>Cl<sub>2</sub> (425 mL). The  
10 combined organic phases containing the corresponding dimethyl ester were concentrated to approximately 425 mL total volume and held for further processing.

In a separate reaction vessel a solution of N-t-butoxycarbonyl-L-alanine (83.2 g, 439 mmol) and 4-  
15 methylmorpholine (44.4 g, 439 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (712 mL) was cooled to -5 - -10 °C. Isobutyl chloroformate (59.9 g, 439 mmol) was then added at rate such that the temperature did not exceed -5 °C. Upon completion of the addition, the solution was stirred for 15 min. Simultaneously, CH<sub>2</sub>Cl<sub>2</sub> (20  
20 mL) was added to the dimethyl ester solution previously prepared, and this solution was cooled to -5 °C. The dimethyl ester solution (445 mL) was then added to the isobutyl mixed anhydride mixture. The cooling bath was removed, and the corresponding mixture was stirred for 30  
25 min. A solution of 1.0 N HCl (445 mL) was then added. The phases were separated, and the organic phase was washed with 1.0 N HCl (445 mL). The organic phase was concentrated to approximately 180 mL total volume. THF (450 mL) was then added, and the resulting solution was concentrated to  
30 approximately 180 mL total volume. To this solution was added 1.0 N NaOH (1.67 L, 1.67 mol). The resulting mixture was heated to 40 °C, stirred for 1.5 h then cooled to room temperature. Ethyl acetate (2.4 L) was added, and the pH of

the aqueous phase was adjusted to pH 2.1 with concentrated HCl (150 mL). The phases were separated, and the aqueous phase was extracted with ethyl acetate (800 mL). The combined organic phases were dried with  $\text{MgSO}_4$ , filtered and washed with EtOAc (2 x 320 mL). The resulting solution was then concentrated to approximately 400 mL total volume. Ethyl acetate (800 mL) was added, and the solution was concentrated to 400 mL). This ethyl acetate addition/concentration was repeated again, then heptane (640 mL) was added. The resulting mixture was stirred for 2 h, filtered and washed with a 2 : 1 mixture of heptane-ethyl acetate (2 x 320 mL) to afford 115.5 g (78% yield) of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-*tert*-butoxycarbonylamino)-propionyl]amino-bicyclo[3.1.0] hexane-2,6-dicarboxylic acid as a white solid.

#### Example 18

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[2'(*S*)-(2''(*S*)-*tert*-butoxycarbonylamino-propionylamino)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester.



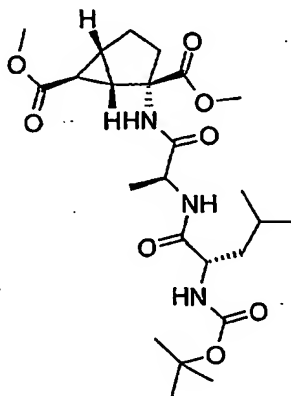
The title compound was prepared from 2' (S) - (2" (S) -tert-butoxycarbonylamino-propionylamino)-propionic acid according to General Procedure 1.

Yield 90%.

- 5 <sup>1</sup>H NMR (CDCl<sub>3</sub>): 7.26 (bs, 1 H); 6.66 (bd, J = 7.5 Hz, 1 H); 4.98 (bd, J = 7.0 Hz, 1 H); 4.46 (quint, J = 7.2 Hz, 1 H); 4.13 (m, J = 7.2 Hz, 1 H); 3.74 (s, 3H); 3.65 (s, 3H); 2.48-2.36 (m, 2H); 2.14-1.87 (m, 3H); 1.69 (t, J = 2.4 Hz, 1H); 1.43 (s, 9 H); 1.36 (d, J = 7.0 Hz, 3 H); 1.35 (d, J = 7.0  
10 Hz, 3 H).

#### Example 19

- Synthesis of (1S,2S,5R,6S)-2-[2'-(2"-tert-butoxycarbonylamino-4-methyl-pentanonylamino)-  
15 propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester.



- The title compound was prepared from 2 (S) - (2' (S) -tert-butoxycarbonylamino-4-methyl-pentanonylamino)-propionic acid  
20 (preparation 3) according to General Procedure 1.

A mixture 2:1 of isomers was obtained.

Yield 95%.

- <sup>1</sup>H-NMR (CDCl<sub>3</sub>): 7.09 (s, 1 H); 6.62 (d, J = 7.3 Hz, 1 H);  
25 4.90 (d, J = 7.3 Hz, 1 H); 4.45 (m, 1 H); 4.08 (m, 1 H);

-54-

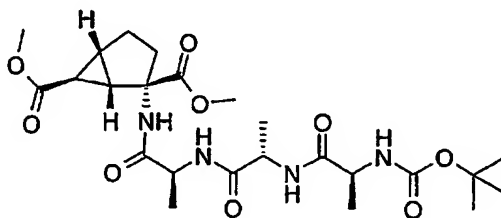
3.72 (s, 3 H); 3.65 (s, 3 H); 2.47-2.37 (m, 2 H); 2.07-1.53 (m, 7 H); 1.43 (s, 9 H); 1.34 (d,  $J = 7.0$  Hz, 3 H); 1.40-1.20 (m, 1H); 0.95-0.92 (m, 6 H).

5

Example 20

Synthesis of (1S,2S,5R,6S)-2'S-[2"S-(2"'S-tert-Butoxycarbonylamino-propionylamino)-propionylamino]-propionic acid-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester.

10



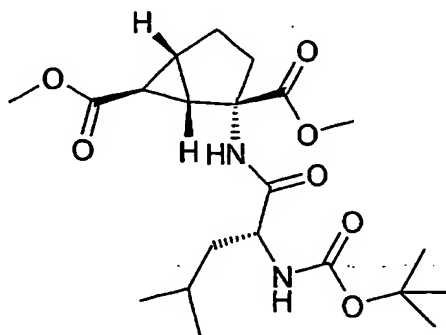
The title compound was prepared from 2S-[2'S-(2"S-tert-Butoxycarbonylamino-propionyl-amino)-propionylamino]-propionic acid (Preparation 4) according to General Procedure 1.

5

### Example 21

Synthesis of (1S,2S,5R,6S)-2-[2'R-tert-Butoxycarbonylamino-4'-methyl)-pentanoyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dimethyl ester.

10



The title compound was prepared using commercially available N-BOC-(D)-leucine according to General Procedure 1.

15  $^1\text{H}$  NMR (CD<sub>3</sub>OD): 7.92 (1H, br s), 4.57-4.48 (1H, m), 3.75 (3H, s), 3.70 (3H, s), 2.60 (1H, br s), 2.30-1.70 (8H, m), 1.43 (9H, s), 0.99-0.90 (6H, m)

MS: m/z 327 [M + H-CO<sub>2</sub>tBu]

20

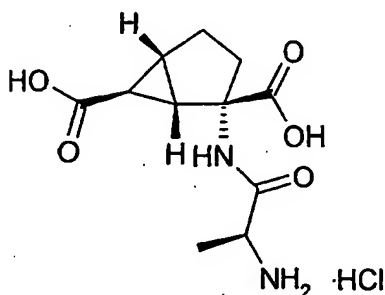
General Procedure 25    **General Procedure for 2'-tert-butoxycarbonylamino and 2,6-dimethyl ester Deprotection. Hydrochloride Formation.**

The corresponding 2'-N-BOC-2,6-dimethyl ester dipeptide derivative (1.0 equiv) was dissolved in THF and an equal  
10    volume of 2.5 N aqueous LiOH (10-20 equiv) was added. The reaction mixture was stirred at room temperature for 1-3 h. After dilution with water, the mixture was extracted twice with EtOAc and the organic extracts were discarded. The aqueous layer was acidified to pH = 1-2 with 1N hydrochloric  
15    acid and thoroughly extracted with ethyl acetate (5 times). The combined organic extracts were washed with brine, dried over sodium sulfate, filtered and evaporated under vacuum to dryness. The crude N-BOC-dicarboxylic acid was dissolved in a saturated solution of hydrogen chloride gas in ethyl  
20    acetate (5-10 ml / mmol) and the mixture was stirred for 16 h. The resulting white precipitate was filtered, rinsed with ethyl ether and dried under high vacuum to afford the amino diacid hydrochloride salt as a fine white powder. If further purification was needed, the crude amino diacid was  
25    chromatographed over a C8 reverse phase support eluting with acetonitrile in water with 0.05% of trifluoroacetic acid to provide, after drying, the amino diacid as a zwitterion.

Example 22

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride

5



The title compound was prepared according to General Procedure 2.

10 80% Yield. White solid. mp >250 °C, dec.

$[\alpha]_D^{25} = -7.80^\circ$  (c = 1.0, MeOH).

<sup>1</sup>H NMR (Methanol-*d*<sub>4</sub>) δ: 3.96 (q, 1H, *J* = 7.0 Hz), 2.47 (dd, 1H, *J* = 6.3, 2.7 Hz), 2.37 (dd, 1H, *J* = 13.6, 8.2 Hz), 2.18-1.92 (m, 3H), 1.66 (t, 1H, *J* = 3.0 Hz), 1.53 (d, 3H, *J* = 7.0 Hz), 1.46-1.34 (m, 1H).

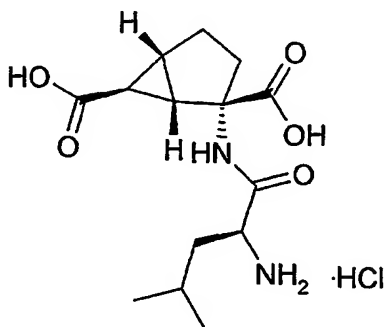
15

<sup>13</sup>C NMR (Methanol-*d*<sub>4</sub>) δ: 175.2, 174.7, 170.2, 66.4, 49.0, 36.6, 32.0, 28.5, 26.3, 21.2, 16.6.

Example 23

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino-4'-methyl)-pentanoyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride

5



The title compound was prepared according to General Procedure 2.

10 48% Yield. White solid. mp 135-137 °C.

$[\alpha]_D^{25} = + 0.3^\circ$  (c = 1.0, MeOH).

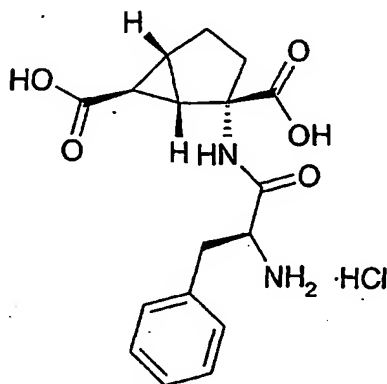
$^1\text{H}$  NMR (Methanol- $d_4$ )  $\delta$ : 3.84 (brt, 1H,  $J = 6.6$  Hz), 2.52 (dd, 1H,  $J = 6.2, 2.8$  Hz), 2.31 (dd, 1H,  $J = 13.5, 8.6$  Hz), 2.21-1.89 (m, 3H), 1.74-1.59 (m, 4H), 1.44 (m, 1H), 1.02 (d, 3H,  $J = 6.4$  Hz), 0.99 (d, 3H,  $J = 6.2$  Hz).

15  $^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 175.3, 174.9, 169.7, 66.6, 51.8, 40.6, 34.4, 32.0, 28.7, 26.1, 24.4, 21.8, 21.5, 21.3.

Example 24

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-3'-phenylpropionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride.

5



The title compound was prepared according to General Procedure 2.

10 44% Yield. White solid. mp 122-123 °C.

$[\alpha]_D^{25} = -2.10^\circ$  ( $c = 1.0$ , MeOH).

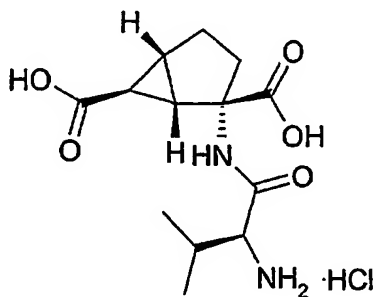
$^1\text{H}$  NMR (Methanol- $d_4$ )  $\delta$ : 7.41-7.26 (m, 5H), 4.13 (dd, 1H,  $J = 7.6, 6.1$  Hz), 3.28 (dd, 1H,  $J = 14.2, 6.2$  Hz), 3.07 (dd, 1H,  $J = 14.2, 7.6$  Hz), 2.55 (dd, 1H,  $J = 6.4, 2.8$  Hz), 2.31-1.89  
15 (m, 4H), 1.64 (t, 1H,  $J = 2.8$  Hz), 1.35 (m, 1H).

$^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 178.8, 178.3, 172.2, 137.9, 133.2, 132.6, 131.3, 70.0, 57.9, 41.0, 37.7, 35.4, 32.3, 29.4, 24.7.

Example 25

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-3'-methylbutyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride.

5



The title compound was prepared according to General Procedure 2.

10 64% Yield. White solid. mp 217-219 °C.

$[\alpha]_D^{25} = + 5.93^\circ$  ( $c = 0.86$ , MeOH).

<sup>1</sup>H NMR (D<sub>2</sub>O)  $\delta$ : 3.78 (d, 1H,  $J = 5.8$  Hz), 2.56 (dd, 1H,  $J = 6.9, 2.9$  Hz), 2.19-1.95 (m, 5H), 1.66 (t, 1H,  $J = 3.0$  Hz), 1.50 (m, 1H), 0.99 (d, 3H,  $J = 6.9$  Hz), 0.98 (d, 3H,  $J = 6.9$  Hz).

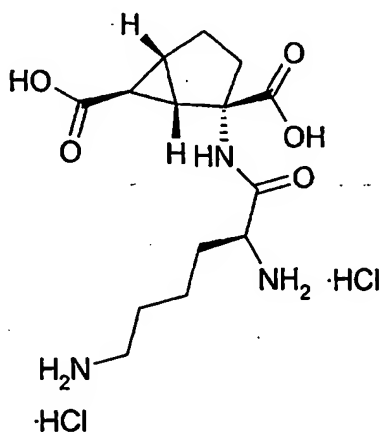
15

<sup>13</sup>C NMR (D<sub>2</sub>O + Methanol-*d*<sub>4</sub>)  $\delta$ : 177.0, 176.0, 169.3, 66.3, 58.1, 34.0, 31.3, 30.0, 29.5, 25.1, 20.9, 17.3, 16.9.

Example 26

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2',6'-Diamino)-hexanoyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid dihydrochloride.

5



The title compound was prepared according to General Procedure 2.

82% Yield. White solid. mp 75-77 °C.

10  $[\alpha]_D^{25} = -1.10^\circ$  ( $c = 1.0$ , MeOH).

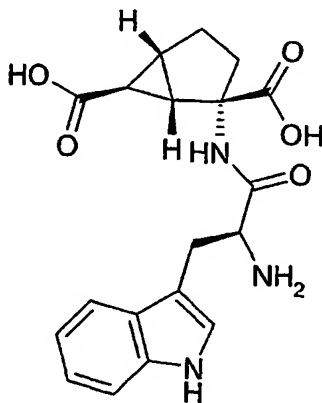
$^1\text{H}$  NMR ( $\text{D}_2\text{O}$ )  $\delta$ : 3.90 (t, 1H,  $J = 6.3$  Hz), 2.84 (brt, 2H,  $J = 7.6$  Hz), 4.42 (dd, 1H,  $J = 6.3, 2.8$  Hz), 2.09-1.73 (m, 6H), 1.59-1.26 (m, 6H).

15  $^{13}\text{C}$  NMR ( $\text{D}_2\text{O} + \text{Methanol-}d_4$ )  $\delta$ : 177.1, 176.3, 169.4, 66.1, 52.4, 38.8, 33.8, 31.2, 30.2, 29.3, 26.3, 25.1, 20.8, 20.6.

Example 27

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-3'-(3''-indolyl)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.

5



The title compound was prepared according to General Procedure 2.

10 41% Yield. White solid. mp 96-98 °C.

$[\alpha]_D^{25} = +1.35^\circ$  ( $c = 0.74$ , MeOH).

$^1\text{H}$  NMR ( $\text{D}_2\text{O}$ )  $\delta$ : 7.51 (d, 1H,  $J = 7.8$  Hz), 7.38 (d, 1H,  $J = 7.9$  Hz), 7.17-7.00 (m, 2H), 7.08 (brs, 1H), 4.18 (t, 1H,  $J = 7.1$  Hz), 3.24 (AB system, 2H), 2.37 (dd, 1H,  $J = 6.5, 2.8$  Hz), 2.09-1.65 (m, 4H), 1.34 (t, 1H,  $J = 2.9$  Hz), 1.22-1.12 (m, 1H).

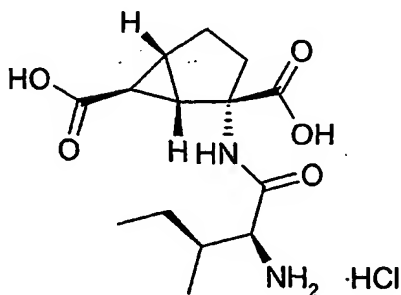
15  $^{13}\text{C}$  NMR ( $\text{D}_2\text{O} + \text{Methanol-}d_4$ )  $\delta$ : 177.9, 176.8, 170.6, 137.2, 127.3, 126.2, 123.2, 120.5, 119.0, 113.1, 107.1, 67.0, 54.0, 34.3, 32.1, 30.4, 27.9, 25.8, 21.4.

20

Example 28

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*,3'*S*)-(2'-Amino-3'-methyl-pentanoylamino)-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride.

5



The title compound was prepared according to General Procedure 2.

10 64% Yield. White solid. mp>300°C.

$[\alpha]_D^{25} = -5^\circ$  (c=1, 1N HCl).

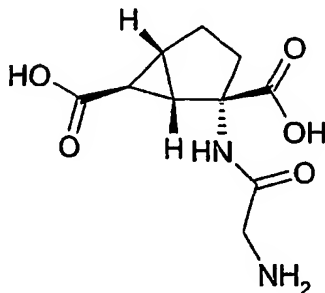
$^1\text{H}$  NMR (MeOH- $d_4$ )  $\delta$ : 8.93 (s, 1 H); 3.73 (d,  $J = 5.4$  Hz, 1 H); 2.54 (dd,  $J = 6.4, 3.0$  Hz, 1 H); 2.35-1.91 (m, 5 H); 1.67-1.15 (m, 4 H); 1.06 (d,  $J = 7.0$  Hz, 3 H); 0.98 (t,  $J = 7.3$  Hz, 3 H).

15

$^{13}\text{C}$  NMR (MeOH- $d_4$ )  $\delta$ : 176.2, 175.7, 169.6, 67.4, 58.7, 38.1, 35.3, 32.9, 29.8, 26.9, 25.2, 22.2, 15.1, 11.7.

Example 29

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-(2-Amino-acetyl-amino)-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.



5

The title compound was prepared according to General Procedure 2.

(44% yield) White solid. mp: 149-156°C.

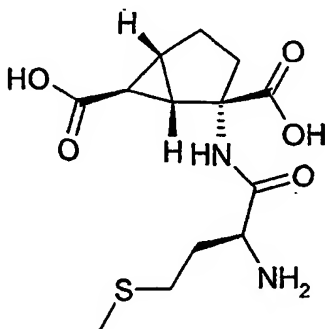
<sup>1</sup>H NMR (MeOH-d<sub>4</sub>) δ: 3.68 (s, 2 H); 2.37 (dd, *J* = 6.2, 3.0 Hz, 1 H); 2.19-2.08 (m, 1 H); 2.01-1.85 (m, 3 H); 1.59 (t, *J* = 2.7 Hz, 1 H); 1.37-1.21 (m, 1 H).

10

Example 30

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-(4'-methylthio)-butyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.

15



The title compound was prepared according to General Procedure 2.

(78% Yield) White solid. mp: 164 °C.

$[\alpha]_D^{25} = + 13.4^\circ$  (c = 1.1, MeOH).

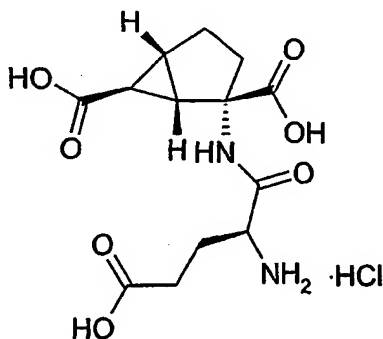
5  $^1\text{H}$  NMR (Methanol- $d_4$ )  $\delta$ : 3.97 (t, 1 H,  $J = 6.4$  Hz), 2.64-2.56 (m, 2 H), 2.48-2.38 (m, 2 H), 2.11 (s, 3 H), 2.19-1.91 (m, 5 H), 1.66 (t, 1 H,  $J = 3.0$  Hz), 1.38 (m, 1 H).

$^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 174.7, 174.1, 168.3, 66.1, 52.0, 34.1, 31.5, 30.8, 28.1, 28.0, 25.9, 20.8, 13.6.

10 MS (Electrospray): 317 ( $M^+ + 1$ ), 229.

#### Example 31

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-amino)-(4'-carboxy)-  
15 butyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid  
hydrochloride.



20 The title compound was further purified by solid phase (C18) extraction eluting with methanol in water according to General Procedure 2.

84% Yield. White solid mp: 193 °C.

$[\alpha]_D^{25} = + 19.1^\circ$  (c = 0.90, MeOH).

$^1\text{H}$  NMR (Methanol- $d_4$ )  $\delta$ : 3.92 (t, 1 H,  $J$  = 6.1 Hz), 2.59-2.50 (m, 2 H), 2.42 (dd, 2 H,  $J$  = 6.5, 2.8 Hz), 2.19-1.92 (m, 5 H), 1.68 (t, 1 H,  $J$  = 3.0 Hz), 1.37 (m, 1 H).

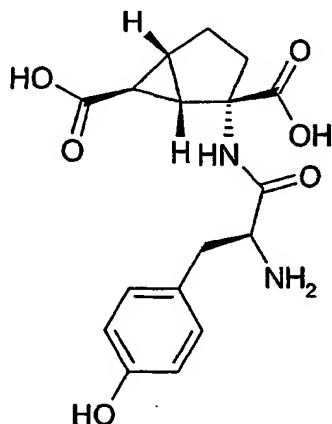
$^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 174.9, 174.6, 174.1, 168.4, 66.1,

5 52.0, 34.2, 31.5, 28.6, 28.0, 26.2, 26.1, 20.9.

MS (Electrospray): 315 ( $M^+ + 1$ ), 297, 279.

### Example 32

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-amino)-(3'-*p*-  
10 hydroxyphenyl)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-  
dicarboxylic acid.



The title compound was prepared according to General  
15 Procedure 2.

35 % Yield. White solid mp: 169 °C.

$[\alpha]_D^{25} = -2.4^\circ$  ( $c$  = 0.95, MeOH).

$^1\text{H}$  NMR (Methanol- $d_4$ )  $\delta$ : 7.13 (d, 2 H,  $J$  = 8.6 Hz), 6.79 (d, 2  
H,  $J$  = 8.6 Hz), 4.02 (dd, 1 H,  $J$  = 7.5, 5.9 Hz), 3.18 (dd, 1  
20 H,  $J$  = 14.2, 5.9 Hz), 2.94 (dd, 1 H,  $J$  = 14.4, 7.5 Hz), 2.54  
(dd, 1 H,  $J$  = 6.3, 2.8 Hz), 2.34-1.89 (m, 4 H), 1.66 (t, 1  
H,  $J$  = 3.0 Hz), 1.35 (m, 1 H).

$^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 174.9, 174.3, 168.5, 156.7, 130.3, 124.5, 115.4, 66.0, 54.2, 36.3, 33.9, 31.5, 28.3, 25.5, 20.8.

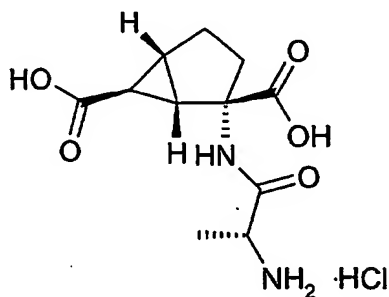
MS (Electrospray): 349 ( $M^+ + 1$ ), 331.

5

Example 33

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*R*)-(2'-Amino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride.

10



The title compound was prepared according to General Procedure 2.

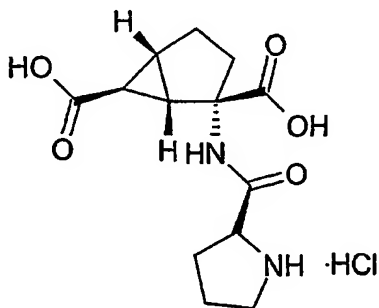
15  $^1\text{H}$  NMR (Methanol- $d_4$ )  $\delta$ : 3.92 (q,  $J = 7.1$  Hz, 1 H), 2.56 (dd,  $J = 6.4$ , 2.7 Hz, 1 H), 2.25 ( $J = 14.0$ , 8.5 Hz, 1 H), 2.13-2.06 (m, 1 H), 2.01 (m, 1 H), 1.95 (dd,  $J = 12.8$ , 8.0 Hz, 1 H), 1.62 (t,  $J = 3.0$  Hz, 1 H), 1.51 (d,  $J = 6.9$  Hz, 3 H), 1.43-1.37 (m, 1 H).

20  $^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 176.4, 175.7, 171.2, 67.3, 50.0, 35.5, 32.8, 30.0, 26.7, 21.9, 17.7.

Example 34

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(Pyrrolidine-2-carbonyl)] amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride.

5



The title compound was prepared according to General Procedure 2.

90% Yield. White solid.

10  $^1\text{H}$  NMR (Methanol- $d_4$ )  $\delta$ : 4.31-4.24 (m, 1H), 3.37-3.28 (m, 2H), 2.45-2.41 (m, 3H), 2.14-1.98 (m, 6H), 1.65 (t, 1H,  $J = 2\text{Hz}$ ), 1.44-1.32 (m, 1H) ppm.

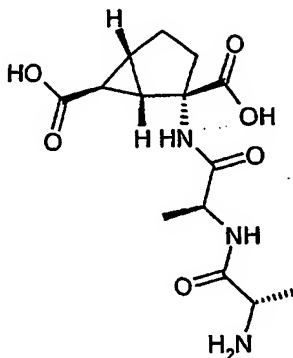
$^{13}\text{C}$  NMR (Methanol- $d_4$ )  $\delta$ : 174.7, 174.1, 168.4, 66.2, 59.5, 46.1, 34.3, 31.6, 29.6, 28.0, 26.0, 23.4, 20.8 ppm.

15

Example 35

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[2'(*S*)-(2''(*S*)-Amino-propionylamino)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.

5



The title compound was prepared according to general procedure 2. Purification by reverse phase chromatography provided a white solid.

45% Yield. mp = 193°C.

$[\alpha]_D^{25} = -25^\circ$  (c=1.05, MeOH).

I.R. (KBr): 3380, 3285, 1664  $\text{cm}^{-1}$ .

$^1\text{H}$  NMR (MeOH- $\text{d}_4$ )  $\delta$ : 8.67 (bs, 1 H); 4.43 (q,  $J = 7.3$  Hz, 1 H); 3.93 (q,  $J = 7.0$  Hz, 1 H); 2.45-2.34 (m, 2 H); 2.16-1.88 (m, 3 H); 1.66 (t,  $J = 3.2$  Hz, 1 H); 1.50 (d,  $J = 7.3$  Hz, 3 H); 1.35 (d,  $J = 7.3$  Hz, 3 H); 1.33 (m, 1 H).

$^{13}\text{C}$  NMR (MeOH- $\text{d}_4$ )  $\delta$ : 176.8, 176.3, 175.0, 171.0, 67.7, 50.6, 50.4, 36.1, 33.3, 29.8, 27.8, 22.7, 18.6, 18.0.

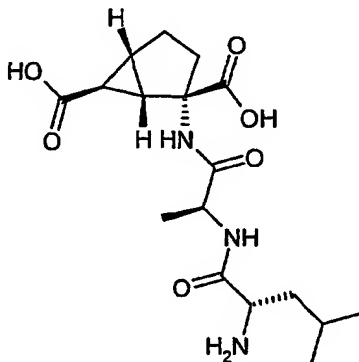
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Example 36

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[2'*S*-(2''*S*-amino-4-methyl-pentanonylamino)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.

5



The title compound was prepared according to general procedure 2 with final purification by reverse phase chromatography.

30% Yield of a white solid. mp = 195-201°C

$[\alpha]_{D25} = -10^{\circ}$  (c=1.01, MeOH).

I.R. (KBr): 3414, 1669  $\text{cm}^{-1}$ .

$^1\text{H}$  NMR (MeOH- $d_4$ )  $\delta$ : 4.46 (q,  $J = 7.0$  Hz, 1 H); 3.87 (m, 1 H); 2.45-2.35 (m, 2 H); 2.16-1.60 (m, 7 H); 1.37 (d,  $J = 7.3$  Hz, 3 H); 1.39-1.20 (m, 1H); 0.99 (m, 6 H).

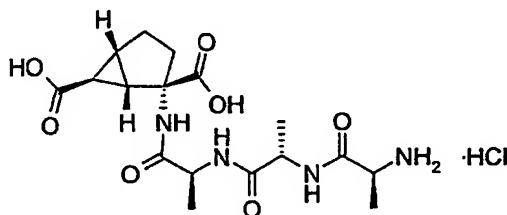
$^{13}\text{C}$  NMR (DMSO- $d_6$ )  $\delta$ : 174.9, 174.7, 172.8, 169.3, 66.2, 51.8; 48.8, 41.0, 34.8, 32.5, 28.3, 27.0, 24.6, 23.7, 23.2, 21.8, 19.6.

20

Example 37

Synthesis of (1S,2S,5R,6S)-2-{2S-[2S-(2S-Amino-propionylamino)-propionylamino]-propionylamino}-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride.

5



The title compound was prepared according to general procedure 2. A white solid was obtained.

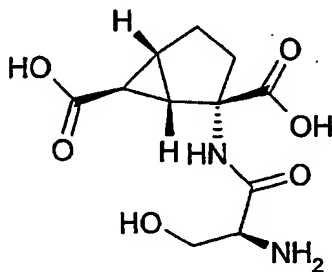
10  $^1\text{H}$  NMR ( $\text{D}_2\text{O}$ ): 4.19-4.13 (2H, m), 3.97-3.90 (1H, m), 2.33 (1H, dd, 8.3 Hz, 2.3 Hz), 2.14-2.09 (1H, m), 1.95-1.83 (2H, m), 1.59-1.55 (1H, m), 1.39-1.10 (11H, m)

MS: m/z 399 [M + H]

15

Example 38

Synthesis of (1S,2S,5R,6S)-2-[(2'S)-2'-Amino-3'-hydroxy-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.



20

(1S,2S,5R,6S)-Methyl 2-[(2'S)-2-tert-butoxycarbonylamino-3-(tert-butyl-dimethyl-silanyloxy)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylate was dissolved in dry

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THF (10 mL) under nitrogen and 1M tetrabutylammonium fluoride in THF was added. The reaction was stirred at rt for 1h, the solvent was evaporated and the residue was purified by silica gel chromatography eluting with ethyl acetate. The desilylated material was subjected to the general procedure for 2'-tert-butoxycarbonylamino and 2,6-dimehtyl ester deprotection. The title compound was purified by HPLC.

11% yield. Very hygroscopic white solid.

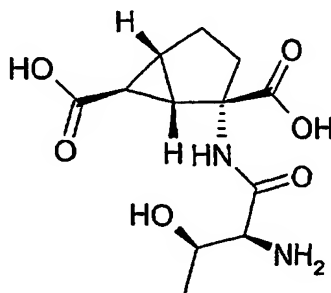
<sup>1</sup>H-NMR (CDCl<sub>3</sub>)δ: 4.01-3.71 (m, 3 H); 2.39 (dd, J = 6.4, 3.0 Hz, 1 H); 2.19-1.86 (m, 4 H); 1.59 (t, J = 2.7 Hz, 1 H); 1.41-1.25 (m, 1 H).

<sup>13</sup>C-NMR (D<sub>2</sub>O)δ: 177.0, 175.9, 167.8, 66.4, 60.2, 54.4, 34.2, 31.4, 29.1, 25.5, 20.7.

[α]<sub>D</sub><sup>25</sup> = -14° [c=1, 1N HCl].

#### Example 39

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*,3'*R*)-2'-amino-3'-hydroxy)-butyryl)amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.



(1*S*,2*S*,5*R*,6*S*)-Methyl 2-[(2'*S*,3'*R*)-2-tert-butoxycarbonylamino-3-(tert-butyl-dimethyl-silanyloxy)-butyrylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylate was dissolved in dry THF (10 mL) under nitrogen and 1M

tetrabutylammonium fluoride was added. The reaction was stirred at rt for 1h, the solvent was evaporated and the residue was purified by silica gel chromatography eluting with ethyl acetate. The desilylated material was subjected to the general procedure for 2'-tert-butoxycarbonylamino and 2,6-dimethyl ester deprotection. The title compound was purified by HPLC.

14% yield. Hygroscopic white solid.

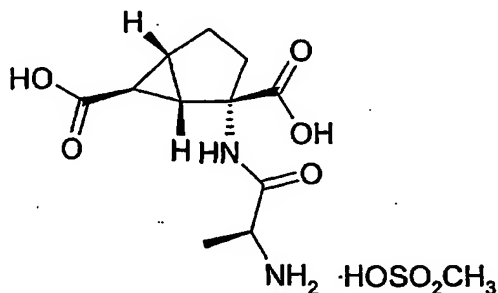
$[\alpha]_D^{25} = -13^\circ$  [c=1, 1N HCl].

<sup>1</sup>H-NMR (D<sub>2</sub>O)δ: 4.03 (dq, J = 7.3, 6.4 Hz, 1 H); 3.77 (d, J = 7.3 Hz, 1 H); 2.52 (dd, J = 6.2, 2.7 Hz, 1 H); 2.27-2.07 (m, 4 H); 1.69 (t, J = 3.0 Hz, 1 H); 1.55-1.39 (m, 1 H); 1.28 (d, J = 6.5 Hz, 3 H).

<sup>13</sup>C-NMR (D<sub>2</sub>O)δ: 176.9, 175.9, 167.9, 66.4, 66.3, 58.6, 33.8, 31.3, 29.2, 25.2, 20.8, 18.7.

#### Example 40

Synthesis of (1S,2S,5R,6S)-2-[(2'S)-(2'-Amino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid methane sulfonate.



A solution of (1S,2S,5R,6S)-2-[(2'S)-(2'-tert-butoxycarbonylamino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid (1.07 g, 3.00 mmol), methanesulfonic acid (584  $\mu$ l, 9.00 mmol) and dioxane (10 mL) was stirred for

48 h. The mixture was filtered and dried to afford (1S, 2S, 5R, 6S)-2-[(2'S)-(2'-Amino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid methane sulfonate as a crude, white, amorphous solid (1.05 g). A sample of  
5 this solid (1.0 g) was dissolved in MeOH (10 mL). The solution was concentrated to 3.3 g total weight and seed crystals were added. Ethyl acetate (10 mL) was then added to the mixture over a period of 15 min. The mixture was stirred for 30 min, filtered and dried under vacuum to  
10 afford 830 mg of the title compound as a white, crystalline solid.

Yield 78%

$^1\text{H}$  NMR (methanol- $\text{d}_4$ )  $\delta$  3.96 (q,  $J = 7.1$  Hz, 1 H), 2.71 (s, 3 H), 2.45 (dd,  $J = 6.4, 2.7$  Hz, 1 H), 2.38 (dd,  $J = 13.9, 8.4$   
15 Hz, 1 H), 2.20-2.08 (m, 1 H), 2.01-1.93 (m, 2 H), 1.67 (t,  $J = 2.9$  Hz, 1 H), 1.52 (d,  $J = 7.0$  Hz, 3 H), 1.46-1.35 (m, 1 H)

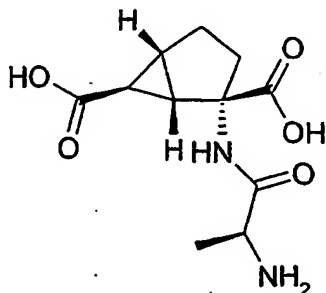
$^{13}\text{C}$  NMR (methanol- $\text{d}_4$ )  $\delta$  176.3, 175.7, 171.2, 67.4, 50.0, 39.5, 35.7, 33.1, 29.5, 27.4, 22.2, 17.6.

20 Anal. Calcd for  $\text{C}_{12}\text{H}_{20}\text{N}_2\text{O}_8\text{S}$ : C, 40.90; H, 5.72; N, 7.95.

Found: C, 40.81; H, 5.69; N, 7.83.

Example 41

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.



5

(1*S*, 2*S*, 5*R*, 6*S*)-2-[(2'*S*)-(2'-Amino)- propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride (1.0 g, 3.42 mmol) was dissolved in water (1 mL), and 1.0 N NaOH (3.42 mL, 3.42 mmol) was added. The solution was maintained in the refrigerator for 24 h. The solution remained clear. Acetone (2 mL) was added, and the solution was stored in the refrigerator for 16 h. A white solid precipitated out of solution, and mixture could not be stirred. Acetone (4 mL) was added, and the mixture was stirred at rt, then filtered and dried to afford 630 mg of the title compound as a white crystalline solid which contained 2-4% NaCl.

Yield 72%

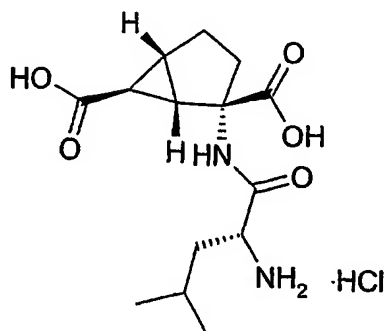
<sup>1</sup>H NMR (methanol-*d*<sub>4</sub>) δ 3.93 (q, *J* = 7.1 Hz, 1 H), 2.48 (dd, , *J* = 6.6, 2.9 Hz, 1 H), 2.32 (dd, , *J* = 13.5, 8.4 Hz, 1 H), 2.20-2.08 (m, 1 H), 2.01-1.90 (m, 2 H), 1.61 (t, , *J* = 2.9 Hz, 1 H), 1.51 (d, , *J* = 7.0 Hz, 3 H), 1.48-1.33 (m, 1 H)

<sup>13</sup>C NMR (methanol-*d*<sub>4</sub>) δ 176.9 (2 C), 171.1, 68.0, 50.1, 35.9, 33.2, 29.7, 27.3, 22.5, 17.6.

Example 42

Synthesis of (1*S*,2*S*,5*R*,6*S*)-2-[2'*R*-Amino-4'-methyl)-pentanoyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride.

5



The title compound was prepared according to General Procedure 2.

10 <sup>1</sup>H NMR (CD<sub>3</sub>OD): 3.62 (1H, t, 7.2 Hz), 3.02 (1H, t), 2.18 (1H, dd, 2.3 Hz, 6.4 Hz), 2.04-1.91 (1H, m), 1.90-0.80 (7H, m), 0.68 (6H, 2 x t, 6.7 Hz, 6.8 Hz)

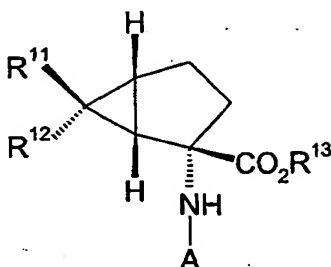
MS: m/z 299 [M + H]

15

## CLAIMS

1. A compound of the formula I

5



I

wherein

R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup> and R<sup>12</sup> is hydrogen or fluoro; or R<sup>11</sup> is  
10 hydrogen or fluoro and R<sup>12</sup> is CO<sub>2</sub>R<sup>14</sup>;

R<sup>13</sup> and R<sup>14</sup> are, independently, hydrogen, (1-10C)  
alkyl, (2-4C) alkenyl, aryl or arylalkyl;

A is (Q)<sub>p</sub><sup>-</sup>;

p is any integer from 1-10; and

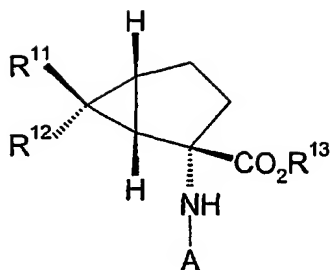
15 Q is independently selected, each time taken, from the  
group amino acyl;

provided that the compound is not one in which R<sup>11</sup> is  
CO<sub>2</sub>R<sup>14</sup>; R<sup>12</sup>, R<sup>13</sup> and R<sup>14</sup> are hydrogen; p is 1; and Q is L-  
alanyl;

20 or a pharmaceutically acceptable salt thereof.

2. A compound of the formula I

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I

wherein

R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup> and R<sup>12</sup> is hydrogen or fluoro; or R<sup>11</sup> is  
 5 hydrogen or fluoro and R<sup>12</sup> is CO<sub>2</sub>R<sup>14</sup>;

R<sup>13</sup> and R<sup>14</sup> are, independently, hydrogen,  
 (1-10C) alkyl, (2-4C) alkenyl, aryl or arylalkyl;

A is (Q)<sub>p</sub><sup>-</sup> ;

p is any integer from 1-10; and

10 Q is independently selected, each time taken, from the  
 group amino acyl wherein amino acyl is an α-amino acid;

provided that the compound is not one in which R<sup>11</sup> is  
 CO<sub>2</sub>R<sup>14</sup>; R<sup>12</sup>, R<sup>13</sup> and R<sup>14</sup> are hydrogen; p is 1; and Q is L-  
 alanyl;

15 or a pharmaceutically acceptable salt thereof.

3. The compound (or salt thereof) of Claims 1 or 2  
 wherein (1-10C) alkyl is methyl.

20 4. The compound (or salt thereof) of Claims 1 or 2  
 wherein

R<sup>11</sup> is CO<sub>2</sub>R<sup>14</sup>;

R<sup>12</sup>, R<sup>13</sup>, R<sup>14</sup> and R<sup>15</sup> are hydrogen; and

p is any integer from 1-3.

25

5. The compound (or salt thereof) of Claims 1, 2, or 4 wherein Q is independently selected, each time taken, from L-alanyl, glycyl, L-leucyl, L-phenylalanyl, L-valyl, L-lysyl, L-tryptophyl, L-isoleucyl, L-methionyl, L-glutamyl, L-tyrosyl, D-alanyl, L-prolyl, L-serinyl, D-leucyl, L-asparagyl and L-threonyl.

6. The compound of Claims 1, 2, 4, or 5 which is selected from:

- a) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-3'-phenylpropionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride;
- b) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-3'-methylbutyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride;
- c) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*,3'*S*)-(2'-Amino-3'-methylpentanoylamino)-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid hydrochloride;
- d) (1*S*,2*S*,5*R*,6*S*)-2-(2-Amino-acetylamino)-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid;
- e) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-Amino)-(4'-methylthio)-butyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid;
- f) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-amino)-(3'-*p*-hydroxyphenyl)-propionyl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid;
- g) (1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*,3'*R*)-2-amino-3-hydroxy)-butyryl]amino-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid;
- h) (1*S*,2*S*,5*R*,6*S*)-2-[2'*S*-(2''*S*-amino-4-methylpentanonylamino)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid; or
- i) (1*S*,2*S*,5*R*,6*S*)-2-[2'(*S*)-(2''(*S*)-amino-propionylamino)-propionylamino]-bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.

7. The compound of Claims 1, 2, 4, or 5 which is  
(1*S*,2*S*,5*R*,6*S*)-2-[(2'*S*)-(2'-amino-4'-methyl)-pentanoyl]amino-  
bicyclo[3.1.0]hexane-2,6-dicarboxylic acid.

5

8. A pharmaceutically acceptable salt of a compound  
of formula I as claimed in any one of Claims 1-7 which is an  
acid-addition salt made with an acid which provides a  
pharmaceutically acceptable anion or, for a compound which  
10 contains an acidic moiety, which is a salt made with a base  
which provides a pharmaceutically acceptable anion.

9. The pharmaceutically acceptable salt of a compound  
of formula I as claimed in Claim 8 wherein the salt is a  
15 hydrochloride salt.

10. The pharmaceutically acceptable salt of a compound  
of formula I as claimed in Claim 8 wherein the salt is a  
methane sulfonate salt.

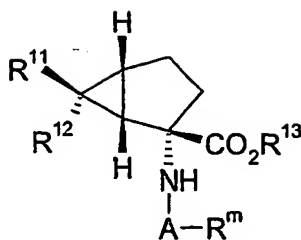
20

11. A pharmaceutical formulation comprising in  
association with a pharmaceutically acceptable carrier,  
diluent or excipient, a compound of formula I (or a  
pharmaceutically acceptable salt thereof) as provided Claims  
25 1-10.

12. A process for preparing the compound of formula I,  
or a pharmaceutically acceptable salt thereof, as claimed in  
any one of Claims 1-7 comprising:

30 (A) for a compound of formula I in which R<sup>13</sup> and R<sup>14</sup>  
are hydrogen, deprotecting a compound of formula IV

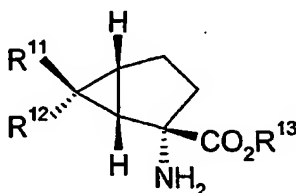
-81-



IV

where R<sup>m</sup> is an amine protecting group and R<sup>13</sup> and R<sup>14</sup> are carboxy protecting groups;

- 5 (B) for a compound of formula I in which R<sup>13</sup> and R<sup>14</sup> are both not hydrogen, acylating a compound of formula II



II

- 10 with a corresponding amino acyl of formula III



in which R<sup>m</sup> is an amine protecting group;

- 15       whereafter, for any of the above procedures, when a functional group is protected using a protecting group, removing the protecting group;

- whereafter, for any of the above procedures, when a pharmaceutically acceptable salt of a compound of formula I  
20 is required, it is obtained by reacting the basic form of such a compound of formula I with an acid affording a physiologically acceptable anion, or, for a compound of formula I which bears an acidic moiety, reacting the acidic form of such a compound of formula I with a base which

affords a pharmaceutically acceptable cation, or by any other conventional procedure.

13. A method for affecting the cAMP-linked  
5 metabotropic glutamate receptors in a patient, which comprises administering to a patient requiring modulated excitatory amino acid neurotransmission a pharmaceutically-effective amount of the compound of any one of Claims 1-7.

10

14. A method for affecting the cAMP-linked  
metabotropic glutamate receptors in a patient, which comprises administering to a patient requiring modulated excitatory amino acid neurotransmission a  
15 pharmaceutically-effective amount of the compound of Claim 7.

15. A method for treating a neurological disorder  
in a patient which comprises administering to the  
20 patient in need of treatment thereof a pharmaceutically-effective amount of the compound of any one of Claims 1-6.

16. The method of Claim 15 wherein said  
25 neurological disorder is cerebral deficits subsequent to cardiac bypass and grafting; cerebral ischemia; spinal cord trauma; head trauma; Alzheimer's Disease; Huntington's Chorea; amyotrophic lateral sclerosis; AIDS-induced dementia; perinatal hypoxia; hypoglycemic  
30 neuronal damage; ocular damage and retinopathy; cognitive disorders; idiopathic and drug-induced Parkinson's Disease; muscular spasms; migraine headaches; urinary incontinence; drug tolerance, withdrawal, and cessation; smoking cessation; emesis;

brain edema; chronic pain; sleep disorders; convulsions; Tourette's syndrome; attention deficit disorder; or tardive dyskinesia.

5           17. The method of Claim 16 wherein said neurological disorder is drug tolerance, withdrawal, and cessation; or smoking cessation.

10           18. A method for treating a neurological disorder in a patient which comprises administering to the patient in need of treatment thereof a pharmaceutically-effective amount of a compound of Claim 7.

15           19. The method of Claim 18 wherein said neurological disorder is cerebral deficits subsequent to cardiac bypass and grafting; cerebral ischemia; spinal cord trauma; head trauma; Alzheimer's Disease; Huntington's Chorea; amyotrophic lateral sclerosis; 20 AIDS-induced dementia; perinatal hypoxia; hypoglycemic neuronal damage; ocular damage and retinopathy; cognitive disorders; idiopathic and drug-induced Parkinson's Disease; muscular spasms; migraine headaches; urinary incontinence; drug tolerance, 25 withdrawal, and cessation; smoking cessation; emesis; brain edema; chronic pain; sleep disorders; convulsions; Tourette's syndrome; attention deficit disorder; or tardive dyskinesia.

30           20. The method of Claim 19 wherein said neurological disorder is drug tolerance, withdrawal, and cessation; or smoking cessation.

35           21. A method for treating a psychiatric disorder in a patient which comprises administering to the patient in need of treatment thereof a

pharmaceutically-effective amount of the compound of any one of Claims 1-6.

22. The method of Claim 21 wherein said  
5 psychiatric disorder is schizophrenia, anxiety and related disorders, depression, bipolar disorders, psychosis or obsessive compulsive disorders.

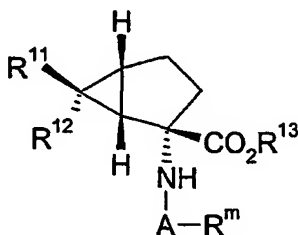
23. The method of Claim 22 wherein said  
10 psychiatric disorder is anxiety and related disorders.

24. A method for treating a psychiatric disorder in a patient which comprises administering to the patient in need of treatment thereof a  
15 pharmaceutically-effective amount of a compound of Claim 7.

25. The method of Claim 24 wherein said psychiatric disorder is schizophrenia, anxiety and  
20 related disorders, depression, bipolar disorders, psychosis, or obsessive compulsive disorders.

26. The method of Claim 25 wherein said  
25 psychiatric disorder is anxiety and related disorders.

27. A compound of formula IV



IV

wherein  $R^m$  is an amine protecting group and the groups  $R^{11}$ ,  $R^{12}$  and  $R^{13}$  have any of the values defined in Claim 1.

28. A method of administering an effective amount of a  
5 compound of formula II, where  $R^{13}$  and  $R^{14}$  are both hydrogen  
(a di-acid), which comprises administering to a patient  
requiring modulated excitatory amino acid neurotransmission  
a pharmaceutically effective amount of a compound of Claim  
1.

10

29. A compound of formula I, or a pharmaceutically  
acceptable salt thereof, as claimed in any one of Claims 1.  
to 7 for use as a pharmaceutical.

15

30. Use of a compound of formula I, or a  
pharmaceutically acceptable salt thereof, for the  
manufacture of a medicament for treating neurological or  
psychiatric disorders.

20

31. A novel compound of formula I substantially as  
hereinbefore described with reference to any of the  
Examples.

25

32. A method for affecting the CAMP-linked  
metabotropic glutamate receptors in a mammal, which  
comprises administering to a mammal requiring modulated  
excitatory amino acid neurotransmission a pharmaceutically  
effective amount of a compound of formula I substantially as  
hereinbefore described with reference to any of the

30

Examples.

33. A process for preparing a novel compound of formula I substantially as hereinbefore described with reference to any of the Examples.

## INTERNATIONAL SEARCH REPORT

International Application No.

PCT/US/00488

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07C237/22 A61K31/195 A61P25/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07C A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, CHEM ABS Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 750 566 A (SCHOEPP DARRYLE D ET AL) 12 May 1998 (1998-05-12) cited in the application claim 4	1-33
A	WO 00 04010 A (LILLY SA ;DOMINGUEZ FERNANDEZ CARMEN (ES); EZQUERRA CARRERA JESUS) 27 January 2000 (2000-01-27) example 9	1-33
E	WO 02 22627 A (GEORGETOWN UNIVERSITY) 21 March 2002 (2002-03-21) figures 23,24	1,8-26, 28-30

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

## \* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

\*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

\*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

\*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

\*Z\* document member of the same patent family

Date of the actual completion of the international search

14 June 2002

Date of mailing of the international search report

24/06/2002

Name and mailing address of the ISA

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Janus, S

# INTERNATIONAL SEARCH REPORT

application No.  
US 02/00488

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:  
  
Although claims 13-26, 28 and 32 are directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound.
2. ☐ Claims Nos.:  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No.

PCT/US98/00488

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